



Figure 1  
Mechanical Components of the powershift Transmission

1. Front Housing
2. Main Input and Drive Gear
3. Sectioned Speed Clutch Assembly (one of three paired clutches)
4. Centre Section

5. Hydraulic Control Valve
6. Sectioned Directional Clutch (one of three single clutches)
7. Hydraulic Pump
8. Rear Housing

housing contains the components providing speeds 1-0 to 18 and reverse speeds. This housing also provides support for the rear bearings of these components.

The transmission housings together with the rear axle centre housing form a common oil reservoir.

### Clutches

Nine multi-plate clutches are used in conjunction with twenty two gears. The clutches can be divided into two groups. The first group, consists of six clutches positioned in the transmission front housing; the second group of 3 clutches are positioned in the transmission rear housing.

The first group of clutches are termed "speed" clutches and control the selection of the first

nine ratios. The clutches provide the early stages of engine speed reduction. The second group of clutches are termed "directional" clutches and working with the speed clutches, provide a further two stages of engine speed reduction to the required final output level and additionally provide reverse direction.

Illustrated in Figure 2 is a sectional view of a speed clutch assembly. In fact, two speed clutches are shown sharing a common centre shaft. This illustration is representative of all six speed clutches in that they are all paired and share common shafts. The only differences in these three pairs of speed clutches are the centre shaft of one of them and the number of gear teeth and hub shape of the related gears.

# Shop Manual For Ford 8630 Powershift

**Penton Staff**



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