# VOLVO PENTA AQUAMATIC DUOPROP AD41P/DP

6-cylinder, 4-stroke, direct-injected turbocharged marine diesel engine with aftercooler and Duoprop drive, 147 kW (200 hp)\*

\* Crankshild parent according to ISO 9665.

#### Reliable marine engine

AD41P is a reliable and economic marine engine with considerable power resources, developed for planing graft. With its compact dimensions, it is excellent for twin installation.

#### Direct injection

Direct injection (DII) results in a low thermal load and low fuel consumption compered with swirl chamber engines (IDI) with the same cylinder capacity.

#### Turbocharging.

The engine is turbocharged with an erhaust-driven turbocompressor. More air can be forced into the cylinder in this way. with the result that more fuel can be injected and the engine runs more efficiently. Since combustion takes place in a turboengine with excess air, the exhaust gases are cleaner than in a naturally aspirated.

The turbo also acts as an additional silencer both on the induction side and on time enhanced sinte-

#### Aftercooler

The air heats up and expands when it is compressed. In other words, it takes upmore space. The aftercooler gools the compressed and heated air and raises its onygen content so that the engine can use the fuel more efficiently.

#### Low exhaust emission levels

The direct injection, turbocharging and afterroceler contribute to minimizing provious exhaust emissions and enhancing overall enjoyment of boating. The engine complies with the IMO emission regulations.

#### DP drive

The DP drive with its twin counter-rotating propellers produces a harmonious driveunit with unbestable characteristics in the boat in terms of speed, appeleration and fixed exponential.

It also produces less noise and vibrations, better steering and maneuvering characteristics, better grip in the water and a shorter time to planing compared with single propeller systems.



Discoprop drive-

The drive features standard power steering for maximum driving comfort.

#### Comprehensive service metwork:

Volvo Penta has a well-established network of authorized service dealers in more than 100 countries throughout the world. These service centers after Genuine Volvo Penta Parts as well as skilled personnel to ensure that you enjoy the best possible service.

#### Technical description:

#### Empire and block

- Cylinder block and cylinder head made of cast you for good corresion resistance and torng marviour life.
- Oil-cooled pistons with two compression: rings and one oil someor ring-
- Replaceable wet cylinder liners.
- Replaceable valve easts
- Seven-bearing crankshaft

#### Engine mounting

Flexible mounting which provides sound and vibration insulation. The engine has two adjustable rubber mounts in front of the engine-

and rubber suspension between flywheel housing and transion shield:

#### Lubrication system

- Pressure lubrication system with easily replaced full-flow oil filter on the side of the engine
  - Tubular oil cooler that can be cleaned.

#### Fuel system:

- Rotor-type injection pump with a mechanical. governor for accurate speed control
- Sasoka limiter
- First filter with water separator.
- Feed pump with hand primer
- Electrically operated stopping device

#### Air inlet and exhaust system

- Inlet system designed to produce optimal air rotation which provides perfect combustion. This results in high power and low fuel conexpensed inco.
  - Air inlet allencer with replaceable filter
- Closed crankcase sent system
- Seawater cooled exhaust allow of cast iron which is established between the con-
- Complete connection for exhaust outlet
- through the drive
- Exhaust-driven treatmenter-cooled turbocharges



# **Volvo Ad41p Service Manual**

**Martynn Randall** 

## **Volvo Ad41p Service Manual:**

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