



Volvo BM L70B



- Engine output power: 342 (254) kW (467 (324) hp)
- Operating weight 9,2 - 11,2 t (20000 - 24800 lb)
- Bucket: 1,8 - 2,2 m³ (2,3 - 2,9 cu yd)
- Torque Parallel linkage - high breaking torque. Through-out the working range - excellent power off-park action
- Hydraulic drive engine - good low rpm loading and forklift
- Hydroboost transmission with Volvo BM Automatic Power Shift
- Excellent use of available wheel space
- Drive Cab - protected cab with high control and safety
- Operator monitoring system
- Load sensing hydraulic system
- Working and steering hydraulic
- Stable and easy-to-operate precision steering
- Pilot operated working hydraulic
- Power take off for hydraulically powered external loads (optional)

VOLVO BM



SERVICE

Complete monitoring system gives information at regular service intervals time for troubleshooting information on the condition of the machine

Service accessibility: Large, easy-to-open engine access panels with gas struts. Hoisted radiator, belt and water

Full tank	100 l	26.4 (6.9) gal
Hydraulic tank	60 l	15.8 (4.2) gal



ENGINE

Engine delivers high torque even at low rpm. Quick response from low rpm even under full load. The machine can work at low engine speeds, which contributes to good fuel economy, less noise, less wear and longer life.

Engine: Volvo TD411 (20) or Volvo TD414 (22). 4 cylinder, in-line, direct injected, turbocharged 4 stroke diesel engine with wet sump lubrication system.

See following three pages

Engine	TD411 (20)	TD414 (22)	41 (2400)
Rated output at 2200 r/min (3300 rpm)	257 (350) kW (350 (475) hp)	312 (425) kW (425 (575) hp)	342 (467) kW (467 (632) hp)
Max. torque at 1500 r/min	22 (315) Nm (165 (120) lb-ft)	26 (375) Nm (192 (140) lb-ft)	29 (420) Nm (212 (155) lb-ft)
Rated output at 2200 r/min	257 (350) kW (350 (475) hp)	312 (425) kW (425 (575) hp)	342 (467) kW (467 (632) hp)
Rated torque at 1500 r/min	22 (315) Nm (165 (120) lb-ft)	26 (375) Nm (192 (140) lb-ft)	29 (420) Nm (212 (155) lb-ft)

* See also engine high performance engine



ELECTRICAL SYSTEM

Complete monitoring system with complete information on the status of the machine's various systems. Electrical system with circuit board and controlled by Volvo. Prepared for retrofitting of optional equipment.

Control warning: Central warning lamp for the following functions: engine oil pressure, engine coolant temperature, fuel quantity, hydraulic oil pressure in transmission, temperature of temperature, brake pressure, parking/brake function.

Voltage	24	V
Batteries	2x12	V
Battery capacity	2x100	Ah
Charging capacity at 2200 r/min	275	A
Maximum capacity at 1750 r/min	175	A
Alternator rating	1400/10	WVA
Water pump output	0.8	l/min



DRIVETRAIN

Overhaul and working hydraulic with maintenance cost after. Dependable design. Good acceleration, smooth productivity. Volvo BM system-compatible design. Hydraulic service.

Torque converter: Single stage

Transmission: Volvo BM Power Shift transmission of overhauling type with single rear control. Fast and smooth forward/reverse shifting.

Shifting system: Volvo BM Automatic Power Shift (APS)

Axles: Volvo BM. Fully floating axle shafts with planetary type hub reductions. Controlled axle loading. Flared front axle and arching rear axle. 100% differential lock on front axle (optional).

Transmission	Volvo BM APS		
Forward gears	5:0:1		
Reverse			
Forward/Reverse	High	Low (optional)	
1	4.76	11.7	each shaft
2	10.8	6.1	each shaft
3	24.1	3.2	each shaft
4 (Forward only)	41.2	1.9	each shaft

Measured with Volvo 111.2.0.01
Drive and/or axle Volvo BM APS 10
Gearbox, rear axle 1007
Ground clearance in 1st position 430 mm



BRAKE SYSTEM

Brake vehicle system with the park brake high capacity and safety. Self-adjusting internal of shock-mounted disc brake, gas long service intervals.

Service brakes: Volvo BM. Independent system with accumulators. Fully hydraulically operated constant internal of shock-mounted disc brake. Transmission lock-in during braking can be prevented.

Parking brake: Mechanically operated drum brake on front axle input shaft.

Secondary brake: One of the service brake circuits in the parking brake fulfills the safety requirements.

Number of disc brakes	4
Number of accumulators	4
Volume, each	0.2 - 0.15 (0.5) gal

The brake system complies with the requirements of ISO 8855, SAE J2039 and EN203-g-01

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Caterpillar Inc. Peoria, Ill..



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