

## Description

### General

The AQ150, 150A and 150B engines are six cylinder, water cooled, overhead valve units. They are constructed from the same basic engine, a 90° V-6 engine fitted with a two-barrel, down-draught carburetor. The cylinder heads have separate intake and exhaust channels, one for each valve. The crankshaft is carried in four main bearings.

The output is 150 h.p. (SAE) at 4200 r.p.m. The compression ratio is 9:1 and the piston displacement 3.7 litres (225 cu.in.).

The engines differ mainly from one another concerning the cooling system. The AQ 150 is fitted with a heat exchanger and is thus fresh-water cooled, while the AQ150A and B engines are sea-water cooled.

### Cylinder block

The cylinder block consists of two banks of cylinders, each with three cylinders, and is made of cast iron. The cylinder liners, which are surrounded by cooling jackets, are drilled directly into the block.

Concerning cylinder numbering, see Fig. 4.

### Cylinder heads with valves

The cylinder heads are of cast iron and are bolted on top of the block. Left and right cylinder heads are identical and interchangeable.

The valves have a suspension mounting and the valve guides are cast in the cylinder heads.

The cooling jackets are so constructed that the area adjacent to the spark plugs is also cooled.

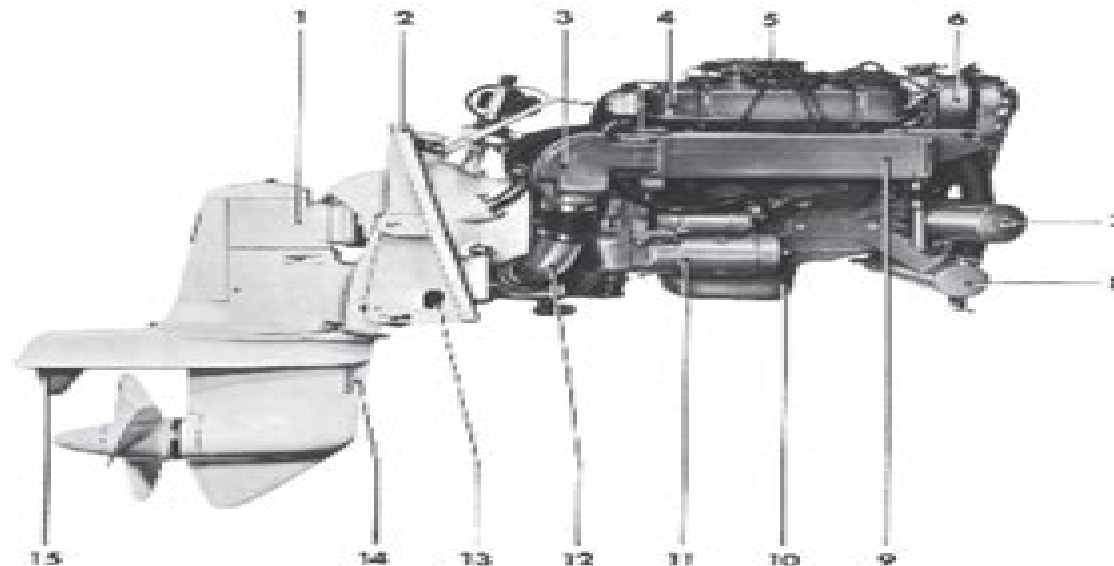


Fig. 1 AQ150/200, viewed from the starboard side

- |  |   |
|--|---|
| 1. Outboard drive                      | 9. Water-cooled exhaust manifold              |
| 2. Transom shield                      | 10. Sump                                      |
| 3. Exhaust manifold elbow (early type) | 11. Starter motor                             |
| 4. Rocker arm cover                    | 12. Exhaust pipe connection                   |
| 5. Flame arrester                      | 13. Outlet from by-pass line                  |
| 6. Alternator                          | 14. Cooling water inlet                       |
| 7. Oil filter                          | 15. Combined cooling water and exhaust outlet |
| 8. Heat exchanger                      |   |

# Volvo Penta Aq150 Engine Workshop Manual

**Volvo Penta (Firm)**



## **Volvo Penta Aq150 Engine Workshop Manual:**

**Workshop Manual Engine Unit AQ 150-150A-150B.** Volvo Penta (Firm). Technical Information Department,1967

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## **Table of Contents Volvo Penta Aq150 Engine Workshop Manual**

1. Understanding the eBook Volvo Penta Aq150 Engine Workshop Manual
  - The Rise of Digital Reading Volvo Penta Aq150 Engine Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Volvo Penta Aq150 Engine Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Volvo Penta Aq150 Engine Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Volvo Penta Aq150 Engine Workshop Manual
  - Personalized Recommendations
  - Volvo Penta Aq150 Engine Workshop Manual User Reviews and Ratings
  - Volvo Penta Aq150 Engine Workshop Manual and Bestseller Lists
5. Accessing Volvo Penta Aq150 Engine Workshop Manual Free and Paid eBooks

- Volvo Penta Aq150 Engine Workshop Manual Public Domain eBooks
  - Volvo Penta Aq150 Engine Workshop Manual eBook Subscription Services
  - Volvo Penta Aq150 Engine Workshop Manual Budget-Friendly Options
6. Navigating Volvo Penta Aq150 Engine Workshop Manual eBook Formats
    - ePub, PDF, MOBI, and More
    - Volvo Penta Aq150 Engine Workshop Manual Compatibility with Devices
    - Volvo Penta Aq150 Engine Workshop Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Volvo Penta Aq150 Engine Workshop Manual
    - Highlighting and Note-Taking Volvo Penta Aq150 Engine Workshop Manual
    - Interactive Elements Volvo Penta Aq150 Engine Workshop Manual
  8. Staying Engaged with Volvo Penta Aq150 Engine Workshop Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Volvo Penta Aq150 Engine Workshop Manual
  9. Balancing eBooks and Physical Books Volvo Penta Aq150 Engine Workshop Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Volvo Penta Aq150 Engine Workshop Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Volvo Penta Aq150 Engine Workshop Manual
    - Setting Reading Goals Volvo Penta Aq150 Engine Workshop Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Volvo Penta Aq150 Engine Workshop Manual
    - Fact-Checking eBook Content of Volvo Penta Aq150 Engine Workshop Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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