

2-10 PERIODIC MAINTENANCE

5. Rotate crankshaft counterclockwise to bring cam nose vertical to shim surface.
6. Measure tappet clearances by inserting thickness gauge between cam and shim surface.

Tappet clearance (cold engine condition) :
IN. : 0.23 – 0.27 mm (0.009 – 0.011 in.)
EX. : 0.23 – 0.27 mm (0.009 – 0.011 in.)

 09900-20803 : Thickness gauge

CAUTION

This is a left hand (LH) rotation powerhead.
Rotate crankshaft counterclockwise to prevent water pump impeller damage.

NOTE:

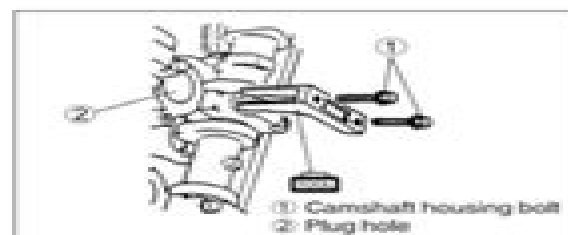
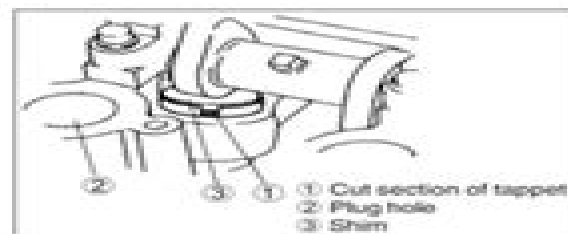
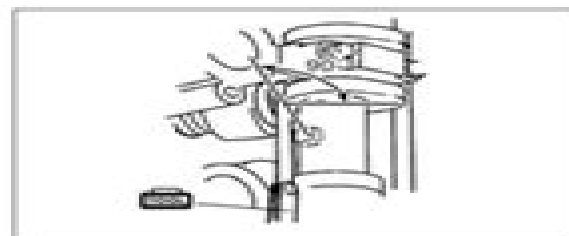
- Rotate crankshaft and measure clearance for each tappet respectively by bringing cam nose vertical to shim surface.
 - All tappet clearances can be measured during two turns of crankshaft.
7. If out of specification, adjust tappet clearance by changing shim.

ADJUSTMENT

Tappet clearances are adjusted by replacing tappet shim.

1. Close valve and turn tappet cut-away toward inside as shown in figure.
2. Rotate crankshaft to open (lift up) valve and then remove camshaft housing bolts where shim is to be replaced.
3. Install special tool with camshaft housing bolts as shown in figure.

 09916-49040 : Tappet holder



Suzuki Df140 Outboard Service Manual

CH Cherryholmes



Suzuki Df140 Outboard Service Manual:

Suzuki Outboard Repair and Maintenance Manual Pasquale De Marco, 2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books

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