

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	80 mm
	(3.15 in.)
DT50 (1984), DT60 & DT65	84 mm
	(3.31 in.)

Stroke	72 mm
	(2.83 in.)

Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	723 cc
	(44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc
	(48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm
	(0.031-0.035 in.)

Ignition Type

Breakerless

Carburetor:

Make	Mikuni
Model	B40-32

Fuel:Oil Ratio

*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm
	(0.008-0.016 in.)
Piston Pin Diameter	19.995-20.000 mm
	(0.7872-0.7874 in.)

Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm
	(0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm
	(0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm
	(0.002 in.)

Max. Connecting Rod Small End

Side Shake	5.0 mm
	(0.20 in.)

TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m
	(6-9 ft.-lbs.)
10 mm	40-60 N·m†
	(29-44 ft.-lbs.)

Crankcase	40-60 N·m†
	(29-44 ft.-lbs.)

Exhaust Cover	8-12 N·m
	(6-9 ft.-lbs.)

Flywheel Nut	200-210 N·m
	(145-152 ft.-lbs.)

Gearcase Pinion Nut	30-40 N·m
	(22-29 ft.-lbs.)

Propeller Shaft Nut	50-60 N·m
	(36-44 ft.-lbs.)

Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m
	(2-3 ft.-lbs.)
6 mm	4-7 N·m
	(3-5 ft.-lbs.)
8 mm	10-16 N·m
	(7-12 ft.-lbs.)
10 mm	22-35 N·m
	(16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m
	(2-3 ft.-lbs.)
6 mm	6-10 N·m
	(5-7 ft.-lbs.)
8 mm	15-20 N·m
	(11-15 ft.-lbs.)
10 mm	34-41 N·m
	(25-30 ft.-lbs.)

Marked "T" or SAE Grade 5

5 mm	3-6 N·m
	(2-5 ft.-lbs.)
6 mm	8-12 N·m
	(6-9 ft.-lbs.)
8 mm	18-28 N·m
	(13-20 ft.-lbs.)
10 mm	40-60 N·m
	(29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki 2outboard Service Manual

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2002 ford escape owner manuals - Jan 01 2023

web 28 the vehicle s electrical system including the battery the wireless service provider s signal and a connected mobile phone must all be available and operating for 911 assist to function properly these systems may become damaged in a crash

automatic transmission problems of the 2002 ford escape - Dec 20 2021

web may 16 2010 failure date 08 10 2002 the contact owns a 2002 ford escape immediately after purchasing the vehicle in august of 2002 it began stalling and lost all power the contact received a recall notice in april of 2004 for nhtsa campaign id number 04v165000 power train automatic transmission control module

shift solenoid replacement hi all i am hoping to change the - Sep 28 2022

web 2002 ford escape 3 0l 6 cyl 2wd automatic 160 000 miles hi all here are some diagrams to help you get the job done and i will include a transmission wiring diagrams as well check out the diagrams 2 is the solenoid shift pack below 2005 ford escape all wheel drive automatic 5400 miles i have a 2005 ford escape lately