

SUZUKI

SUZUKI AMERICA CORPORATION
3251 E. Imperial Way
P.O. Box 1100
Brea, California 92621

SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C", "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Bores	54.000
Bore	41.0 mm (1.614 in.)
Stroke	37.8 mm (1.490 in.)
Displacement	58 cc (3.55 cu. in.)
Spark Plug	EP5819
NUTS	0.5-0.6 mm (0.020-0.024 in.)
Magneto	
Breaker point gap	0.3-0.4 mm (0.012-0.016 in.)
Carburetor	
Main	28.4cc
Idle	1.25-1.30
Post-Op. Note	See Text

STEPS—CLEARANCES—CUTS

Piston Ring End Gap	0.18-0.25 mm (0.004-0.010 in.)
Piston to Cylinder Clearance	0.053-0.060 mm (0.0021-0.0024 in.)
Piston Pin Diameter	11.096-12.000 mm (0.4372-0.4724 in.)

STEPS—CLEARANCES—CUTS

Crankshaft Runout at Main Bearing Journal (Max.)	0.08 mm (0.003 in.)
Connecting Rod Small End Side Shaker (Max.)	0.6 mm (0.118 in.)

TIGHTENING TORQUES

Cylinder Head	8-12 N·m (6-9 ft.-lbs.)
Crankcase	8-12 N·m (6-9 ft.-lbs.)
Base Plate	5.5-6.75 N·m (4.2-5.0 ft.-lbs.)
Flywheel Nut	43-50 N·m (32-37 ft.-lbs.)
Standard Screws	
5 mm	2-4 N·m (1.5-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-15 N·m (8-11 ft.-lbs.)
10 mm	22-30 N·m (16-22 ft.-lbs.)

Suzuki Dt 3 5 Service Manual

Y Pai



Suzuki Dt 3 5 Service Manual:

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