

- Remove the oil pan cover. Measure the camshaft clearance to check the main bearing clearance. Replace bearings if clearance is not in specification.



Main Bearing Clearance

0.006 - 0.007 in. (0.15 - 0.18 mm)

- If installation of the main bearings is required, see the Main Bearing Section and Installation in Cylinder Block Assembly.

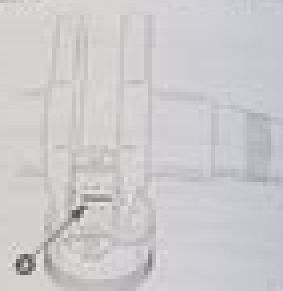
Checking Connecting Rod Bearing Clearance

IMPORTANT: Do not interchange upper and lower bearings. Assembly bearings in their own position.

- Clean all the oil from the connecting rod bearing surfaces and connecting rod journals on the crankshaft.

NOTE: Refer to instructions in Cylinder Block Assembly for selecting and installing connecting rod bearings.

- Place a piece of plastigage on the connecting rod journals.



Assembly

IMPORTANT: Do not rotate connecting rod when checking clearance.

- Install the connecting rod to the respective journal. Tighten connecting rod bolts in subsequent in two steps to the specified torque.

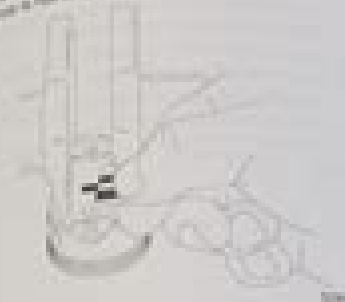


Connecting Rod Bolts

Connecting Rod Bolt Torque

1st: 50 lb. in. (5 N m)
2nd: 150 lb. in. (17 N m)

- Remove the connecting rod cap. Measure the connecting rod clearance to check the connecting rod oil clearance. Replace bearings if oil clearance is not in specification.



Connecting Rod Oil Clearance

0.006 - 0.007 in. (0.15 - 0.18 mm)

Thermostat

- Measure the lift of the thermostat at the operating water temperature listed.



Water Temperature	Valve Lift
121° - 143° F 50° - 62° C	0 in. (0 mm)
Above 158° F (70° C)	Minimum: 0.12 in. (3 mm)

Temperature Switch

- Check continuity of switch.

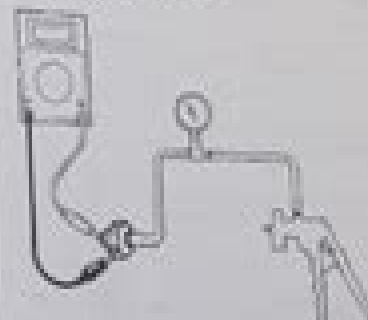


Temperature Switch Continuity Check

Below 170° F (77° C)	No Continuity
Above 170° F (77° C)	Continuity

Oil Pressure Switch

- Check continuity of switch.



Oil Switch Switch Continuity Check

Below 2.9 PSI (20 kPa)	Continuity
Above 2.9 PSI (20 kPa)	No Continuity

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