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# D REPAIR M MANUAL

YES ENGINE

Part No. 10000

## FOREWORD

This repair manual explains the repair points of the YES model engine equipped on the Toyota Industrial vehicles.

Please use these manuals for providing quick, correct handling of the engine.

This manual deals with the above models as of April 2016. Please understand that disagreement can take place between the descriptions in the manual and actual vehicles due to change in design and specifications. Any change or modification thereafter will be informed by Toyota Industrial Equipment Parts & Service team.

**TOYOTA Material Handling Company**  
A Division of TOYOTA MOTOR CORPORATION

# Toyota Engine Service Manual

**Toyota Jidōsha Hanbai Kabushiki  
Kaisha**



## **Toyota Engine Service Manual:**

Toyota 2f Engine Repair Manual Toyota Corporation, 2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50 *Toyota Engine Repair Manual, A Series* Toyota Jidōsha Hanbai Kabushiki Kaisha, 1979 **Toyota Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department. Haruhi Center, 1977 **Toyota K Series Engine Repair Manual Includes 2K, 3K-B, 3K-C, 3K-H, 4K-J.** Toyota Motor Sales Co. Ltd, 1978 *Toyota 3F Engine Repair Manual* Toyota Jidōsha Kabushiki Kaisha. Overseas Service Department, 1985 *Toyota L Engine Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha, 1980 **Toyota Engine Repair Manual, 8R-C, 18R-C** Toyota Motor Sales, U.S.A., Inc, 1972 Toyota Engine Repair Manual Toyota Jidōsha Kōgyō Kabushiki Kaisha, 1972 **Toyota 3F Engine Repair Manual** , 1987 **Toyota K Series Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department, 1978 **Toyota H Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha, 1980 **Toyota B Series Engine Repair Manual** , 1985 **Toyota T & 2T Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Division, 1971 Toyota L Engine Repair Manual , 1982 **Toyota 5m-e Engine Repair Manual** Toyota Jidōsha Kabushiki Kaisha. Overseas Service Department, 1980 *Toyota H Engine Repair Manual* , 1980 **Toyota T Series Engine Repair Manual** Toyota Motor Corporation, 1985 **Toyota A Series Engine Repair Manual** , Toyota A Series Engine Repair Manual Toyota Jidōsha Hanbai Kabushiki Kaisha, 1980 **Toyota 1S, 2S-E Engine Repair Manual** , 1983

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