

SUZUKI DT9.9 & DT15 (1983-1987) AND DT15C (1988)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm	9.9/4500-5300 15/4700-5500
Bore	59 mm (2.32 in.)
Stroke	52 mm (2.05 in.)
Number of Cylinders	2
Displacement	284 cc (17.33 cu. in.)
Spark Plug:	
NGK	BR7HS-10
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type	CDI
Carburetor Make	Mikuni
Idle Speed (in gear)	600-650 rpm
Fuel-Oil Ratio	See Text

SIZES—CLEARANCES

Piston Ring End Gap:	
DT9.9 and DT15 (to 1987)	0.15-0.35 mm (0.006-0.014 in.)
Wear Limit	0.7 mm (0.027 in.)
DT9.9 and DT15 (1987)	0.20-0.40 mm (0.008-0.016 in.)
Wear Limit	0.8 mm (0.031 in.)
DT15C	0.10-0.25 mm (0.004-0.010 in.)
Wear Limit	0.8 mm (0.031 in.)
Piston-to-Cylinder Clearance:	
DT9.9 and DT15	0.052-0.067 mm (0.0020-0.0026 in.)
DT15C	0.042-0.062 mm (0.0016-0.0024 in.)
Piston Pin Diameter	13.995-14.000 mm (0.5510-0.5512 in.)
Maximum Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Maximum Connecting Rod Small End Side Shake:	
DT9.9 and DT15	4.0 mm (0.157 in.)

SIZES—CLEARANCES CONT.

DT15C	5.0 mm (0.197 in.)
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TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N·m (11-15 ft.-lbs.)
Crankcase:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	20-25 N·m (15-19 ft.-lbs.)
Cylinder Head Screws:	
DT9.9 and DT15	20-25 N·m (15-19 ft.-lbs.)
DT15C	21-25 N·m (16-18 ft.-lbs.)
Flywheel Nut	80-90 N·m (59-66 ft.-lbs.)
Standard Screws—(Marked "4"):	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	4-7 N·m (35-62 in.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)
(Stainless Steel):	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	6-10 N·m (53-88 in.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)
(Marked "7"):	
5 mm	3-6 N·m (26-53 in.-lbs.)
6 mm	8-12 N·m (71-106 in.-lbs.)
8 mm	18-28 N·m (13-21 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

Suzuki Dt15 Service Manual

**Suzuki Jidōsha Kōgyō Kabushiki
Kaisha. Overseas Marketing Division**

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