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CALIBRATION CERTIFICATE

Issue Date: 1/18/2022

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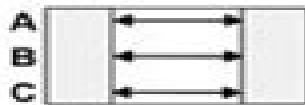
PO #: 1783094
Shop Order #: 218824
Model: MASTER RING (6107 S) DIN
Customer S/N:
Part S/N:
Tracking #: 358137
Calibration Date: 9/30/2022

Amended/Corrected Certificate

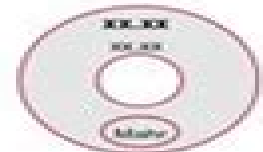
Master Ring (6107 S) DIN - CERTIFICATION OF SIZE

Nominal Size: 32.0135mm /Tolerance=: $\pm 3.5\mu\text{m}$ Cylindricity Tolerance: $0.40\mu\text{m}$ Material: Steel

Using standards whose calibration is traceable to the International System of Units (SI) through the National Institute of Standards and Technology, and in accordance with Mahr Inc. Procedures, we hereby certify that this Master Ring has been measured per VDI 2618 and DIN 2250-1 and that the measurements were found to be:



Position	Diameter Dev. from Nom.	Roundness
	μm	μm
A	2.67	0.07
B	2.49	0.09
C	2.49	0.10
Roughness Rz = $0.31\mu\text{m}$		
Cylindricity = $0.35\mu\text{m}$		



Notes: Amended to correct nominal size, was 31.0135mm

Accredited to ISO/IEC 17025 (certificate No. 200605-0) and in compliance with ANSI/NCSL Z540-1, ISO/IEC 17025:2017 section 7.5.6 and Guide 98-4 section 8.2, Our calibration laboratories use the Simple Acceptance rule (Shared Risk) when making statements of conformity.

This uncertainty represented below is an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor (k) of 2.

136B-3 Millionth Comparator
U (k=2) is estimated to be $0.18\mu\text{m}$

828CiM or ULM300
U (k=2) is estimated to be $0.20\mu\text{m}$

PLM1000-E
U (k=2) is estimated to be $0.21\mu\text{m}$

Roughness (Rz) = $0.06\mu\text{m}$

Roundness= $.03\mu\text{m}$

Cylindricity = $0.06\mu\text{m}$

Condition Received:

New
Instrument(s) Used

Adjustments:

None

Results:

Within Tolerance
Standard(s) Used

136B-3	Date Calibrated:	6/4/2022
S/N: QC7828	Calibration Due:	6/4/2023
MFU100	Date Calibrated:	3/18/2022
S/N 105216	Calibration Due:	3/18/2023
PGK120	Date Calibrated:	5/26/2022
S/N 105807	Calibration Due:	2/26/2023

GAGE BLOCKS	Date Calibrated:	11/4/2021
S/N: 318400	Calibration Due:	11/4/2022

NIST Test Number: 685-O-34363-21
Dated: 5/6/2021

Lab Conditions: Temperature: $68^{\circ} \pm 1^{\circ}\text{F}/20^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$
Humidity: $45\% \pm 10\%$

Procedure Used: CP-155

Measurements taken by: Randy Taylor



Anthony Clang
Quality Manager - Technical / ISO

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Standard Calibration Procedure Manual For Machine Shop

American Council on Education



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