

OWNER'S GUIDE & INSTALLATION INSTRUCTIONS

TRIDUCER® Multisensor with Valve

Models: B744V, B744VL, B66V, B66VL, and SS544V

U.S. Patent: 4,858,229; 5,785,052; Pk 32,242; Australian Patent 635,281
Canadian Patent 1,373,775; Japanese Patent 1,951,674

IMPORTANT: Please read the instructions completely before proceeding with the installation. These instructions supersede any other instructions in your instrument manual if they differ.

WARNING: B744V and B744VL

These models must be installed with a fairing (standard or high-performance). If the multisensor is installed without a fairing, there is insufficient surface area to seal the multisensor to the hull. Water may leak into the hull causing damage to the boat or possibly sinking.

WARNING: B744V, B744VL and SS544V with a high-performance fairing

These models must be installed following the supplemental instructions that came with the high-performance fairing. A high-performance fairing requires an anti-rotation bolt. Failure to install the anti-rotation bolt may result in the fairing rotating while the boat is underway. The effect may be violent movement and loss of steering. This could result in serious injury or death to passengers and/or damage to the boat or other property.

CAUTION: Never Use Solvents!

Cleaners, fuel, paint, sealants, and other products may contain strong solvents, such as acetone, which attack many plastics greatly reducing their strength.

Applications

- **Bronze housings** recommended for fiberglass or wood hulls.
Caution: Never install a bronze housing in a metal hull because electrolytic corrosion will occur.
- **Stainless steel housing** is compatible with all hull materials.
- **Aluminum or steel hull**—Use a stainless steel housing to prevent electrolytic corrosion.
Caution: Installation requires an Airmar fairing and an isolation sleeve.
- **Caution:** Never install a metal housing in a vessel with a positive ground system.

Pretest

Connect the multisensor to the instrument and spin the paddlewheel. Check for a speed reading (and the approximate air temperature if applicable). If there is no reading or it is inaccurate, return the instrument to the place of purchase.

Identify Your Model

The model name is printed on the cable tag.

Record the information found on the cable tag for future reference:

Part No. _____ Date _____ Frequency _____ kHz



B744V
Standard Fairing



B744V

Tools and Materials

Fairing (mandatory for B744V, B744VL, SS544V)

Digital level or bubble level & protractor (installation with fairing)

Safety goggles

Dust mask

Band saw or hand saw (installation with fairing)

Rasp or power tool (installation with fairing)

Electric drill

Drill bit: 3 mm or 1/8"

Hole saw: 51 mm or 2"

Sandpaper

Mild household detergent or weak solvent (alcohol)

File (installation in a metal hull)

Marine sealant

Slip-joint pliers

Zip-ties

Water-based antifouling paint (mandatory in salt water)

Installation in a cored fiberglass hull (see page 4):

Hole saw for hull interior: 60 mm or 2-3/8"

Cylinder, wax, tape, and casting epoxy

Mounting Location

Acoustic Noise

Acoustic noise is always present and these sound waves can interfere with the operation of the transducer. Background noise from sources such as: waves, fish, and other vessels cannot be controlled. However, carefully selecting the multisensor's mounting location can minimize the effect of vessel generated noise from the propeller(s) and shaft(s), other machinery, and other echosounders. The lower the noise level, the higher the echosounder gain setting that can be used.

Placement

Choose a location where:

- The water flowing across the hull is smoothest with a minimum of turbulence and bubbles (especially at high speeds).
- The multisensor will be continuously immersed in water.
- There is a minimum deadrise angle.
- The transducer beam will be unobstructed by the keel or propeller shaft(s).
- There is adequate headroom inside the vessel for the height of the housing, tightening the nuts, and removing the valve assembly and insert.

Caution: Do not mount the multisensor:

Near water intake or discharge openings

Behind strakes, fittings, or hull irregularities

Behind eroding paint (an indication of turbulence)

Standard Horizon B66v Owners Manual

**General Motors Corporation. Chevrolet
Motor Division**



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