

Operating Instructions

1. Motor Control

The control station located just below tray at centre of cabinet base governs the operation of the motor. See FIGURE 3.

With 'Reverse' lever in central (vertical) position - press 'Start' button pulling in starter.

Move the lever to 'Forward' and the motor turns the spindle in the normal direction for turning, drilling, boring, etc.

Move the lever to central (vertical) position and the motor is shut off.

Move the lever to 'Reverse' and the spindle direction is reversed.

Press 'Stop' button and starter disconnects power to lathe.

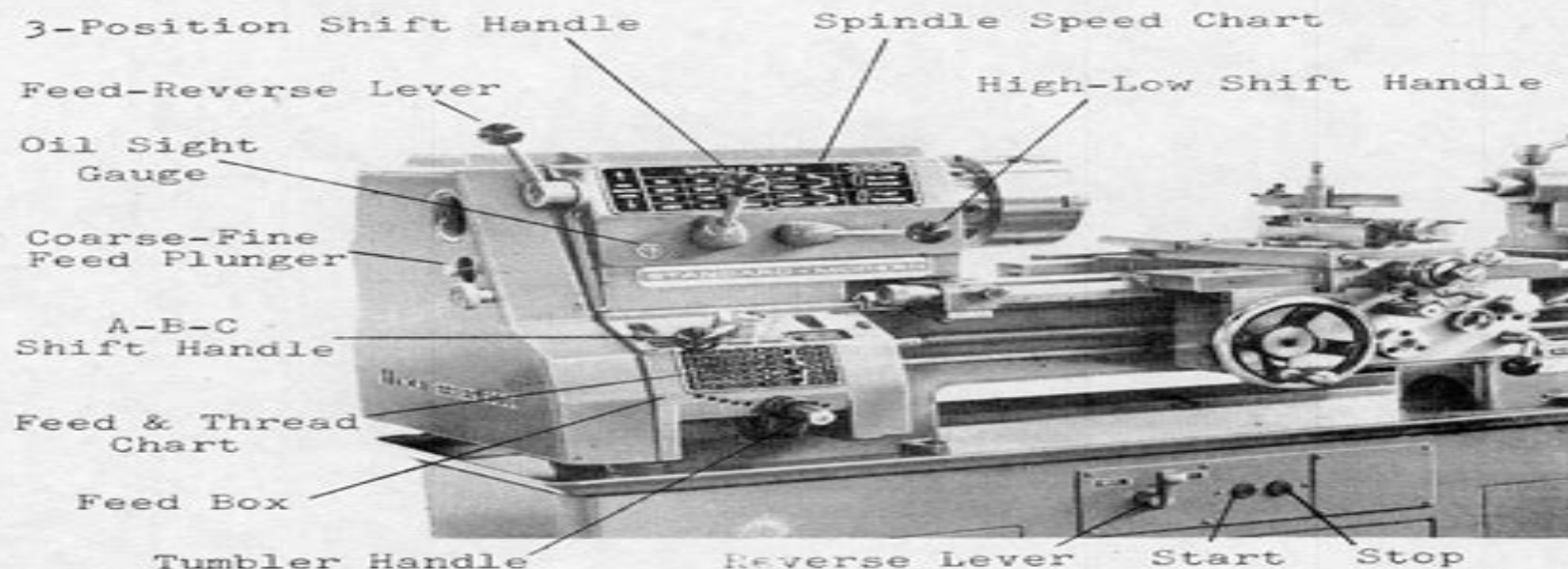


FIGURE 3

2. Spindle Speed Control Handles.

At the left front of the headstock, Fig 3 is the three position shift handle.

Immediately above, on the front of the headstock, is the Direct Reading Spindle Speed Chart.

The desired spindle speed is obtained by :

- (1) Placing the three position shift handle in one of the three positions;
- (2) Moving the high-low shift handle to either the high or low range;
- (3) Running the input V-belt over either the slow or the fast pulley. (Always run belt off headstock pulley first as it is made with shallow grooves for this purpose).

The resultant spindle speed may be noted directly from the chart.

For free hand rotation of the spindle, move the High-Low shift handle to its neutral position.

Do not operate the shift handles while the spindle is revolving.

Standard Modern Lathe Machine Manual

JG Myers



Standard Modern Lathe Machine Manual:

Monthly Catalogue, United States Public Documents ,1992 **Monthly Catalog of United States Government Publications** ,1992 **Organizational Maintenance Manual** ,1991 **Metalworking Lathes** ,1987 ,
Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Lathe, Engine Model 1754 (NSN 3416-00-250-6550) Standard-Modern Tool Company, Limited ,1991 Maintenance Expenditure Limits for FSC Group 34, FSC Classes 3405, 3413, 3415, 3416, 3417, 3418, 3419, 3424, 3431, 3432, 3441, 3445, 3446, 3449, 3450, and 3460 ,1988 Air Force Regulation United States. Department of the Air Force,1978 Readers' Guide ,1912 **Modern Machinery** ,1904 *Modern Machine Shop* ,1929 **Modern journalism, a handbook** John Beveridge Mackie,1894 **The Works' Manager's Hand-book of Modern Rules, Tables, and Data for Civil and Mechanical Engineers, Millwrights, and Boiler Makers; Tool Makers, Machinists, and Metal Workers; Iron and Brass Founders, Etc., Etc** Walter S. Hutton,1901 Industrial Arts Magazine ,1927 *Modern Machine Shop Practice, Including Pattern Making and Foundry Practice* Leonard Elliott Brookes,1913 **Modern American Railway Practice: Roundhouse and shop ; Machine-shop work** Calvin Franklin Swingle,1908 *April 2024 - Surplus Record Machinery & Equipment* Thomas Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 150 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2023 issue Vol 101 No 4 **House documents** ,1897 *Report of the Commissioner of Education* ,1897 *Annual Report of the Commissioner of Education* United States. Office of Education,1897

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