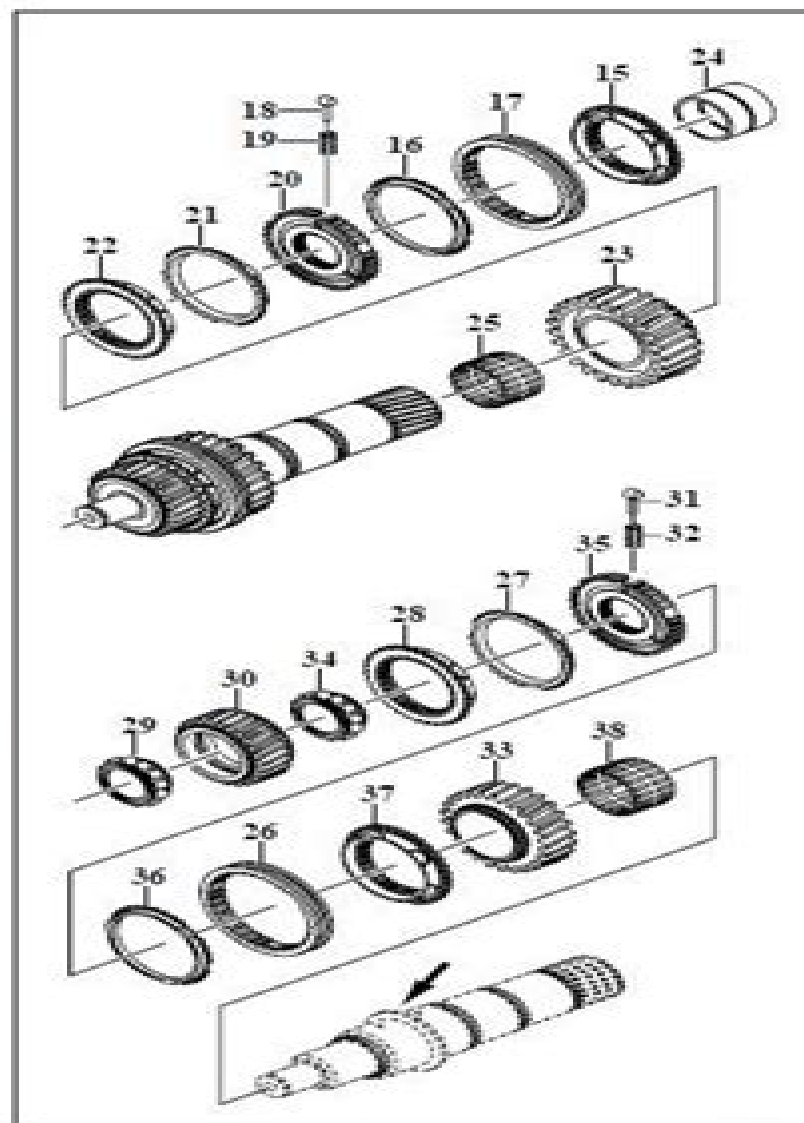


- 12 Remove clutch body (15) and synchronizer ring (16).
  - 13 Remove sliding sleeve (17).
- NOTE**  
Use cloth to catch released pressure pieces (18) and compression springs (19) when pulling off sliding sleeve.
- 14 Place two-leg or three-leg puller on 2nd speed helical gear (23). Pull off helical gear together with bush (24), clutch body (22), synchronizer ring (21) and synchronizer hub (20). Use adapter.
  - 15 Remove needle cage (25).
  - 16 Clamp output end of mainshaft.
  - 17 Attach 2- or 3-leg puller underneath sliding sleeve (26) and pull off synchronizer ring (27, clutch body (28), roller bearing (29) and helical gear (30). Use adapter.
- NOTE**  
Use cloth to catch released pressure pieces (31) and compression springs (32) when pulling off sliding sleeve.
- 18 Remove pressure pieces and springs. Attach 2- or 3-leg puller underneath 3rd-speed helical gear (33) and pull off together with roller bearing (34), synchronizer hub (35), synchronizer ring (36) and clutch body (37). Use adapter.

**CAUTION**

Do not attach puller to mainshaft collar (see arrow).

- 19 Remove needle cage (38).



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# Zf 46gearbox Workshop Manual

**Andy Hugh**



**Zf 46gearbox Workshop Manual:**

Workshop Manual for Ford XA, ZF Series Falcon, Fairlane, Fairmont Andy Hugh, 1973

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