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**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonnes

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 mile/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182.282 mile/s = 299.79 M m/s			

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRILL LET. SIZES	STO. MET. SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.20	0.0079		1.70	0.0669		4.70	0.1850	80	.80
	0.22	0.0087		1.75	0.0689		4.75	0.1875	79	.79
	0.25	0.0099		1.80	0.0709		4.80	0.1900	78	.78
	0.28	0.0110		1.85	0.0728		4.85	0.1925	77	.77
	0.30	0.0118		1.90	0.0748		4.90	0.1950	76	.76
	0.32	0.0126		1.95	0.0768		4.95	0.2000	75	.75
	0.35	0.0138			0.0788		5.00	0.2001	74	.74
	0.38	0.0150		2.00	0.0787		5.05	0.2047	73	.73
	0.40	0.0156		2.05	0.0807		5.10	0.2067	72	.72
	0.42	0.0165		2.10	0.0826		5.15	0.2086	71	.71
	0.45	0.0177		2.20	0.0866		5.20	0.2106	70	.70
	0.48	0.0189		2.25	0.0886		5.30	0.2084	69	.69
	0.50	0.0197		2.30	0.0906		5.40	0.2144	68	.68
	0.52	0.0205		2.35	0.0926		5.50	0.2163	67	.67
	0.55	0.0217			0.0946		5.60	0.2223	66	.66
	0.58	0.0229		2.40	0.0966		5.70	0.2283	65	.65

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRILL LET. SIZES	STO. MET. SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	8.75	0.3445		12.40	0.4921		19.00	0.7480	80	8.00
		0.8418		12.50	0.5000			0.7500	79	7.90
	9.00	0.3543		12.60	0.5079		19.25	0.7616	78	7.80
	9.50	0.3740		12.80	0.5078			0.7654	77	7.70
	9.00	0.3543		13.00	0.5118		19.50	0.7712	76	7.60
	9.10	0.3583			0.5156		19.75	0.7776	75	7.50
		0.3599		13.25	0.5217			0.7812	74	7.40
	9.20	0.3633		13.50	0.5297		20.00	0.7874	73	7.30
	9.30	0.3661		13.75	0.5355			0.7908	72	7.20
	9.40	0.3701		14.00	0.5476		20.25	0.7973	71	7.10
	9.50	0.3740			0.5514		20.50	0.8073	70	7.00
		0.3750		14.25	0.5612			0.8149	69	6.90
	9.60	0.3789		14.50	0.5694		20.75	0.8189	68	6.80
	9.70	0.3819		14.75	0.5799		21.00	0.8289	67	6.70
	9.80	0.3858			0.5853			0.8323	66	6.60
	9.90	0.3898		15.00	0.5947		21.25	0.8384	65	6.50
		0.3906			0.5972			0.8438	64	6.40
	10.00	0.3937		15.25	0.6012		21.50	0.8493	63	6.30
	10.10	0.3976		15.50	0.6092		21.75	0.8548	62	6.20

SIZE AND LETTER SIZES

Zeus Engineering Handbook

Annelies Wilder-Smith



Zeus Engineering Handbook:

Zeus Engineering Handbook Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Zeus Engineering Handbook**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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