

- Remove the oil pan cover. Measure the camshaft clearance to check the main bearing clearance. Replace bearings if clearance is not in specification.



Main Bearing Clearance
0.006 - 0.027 in. (0.15 - 0.69 mm)

- If installation of the main bearings is required, refer to Main Bearing Selection and Installation in Cylinder Block Assembly.

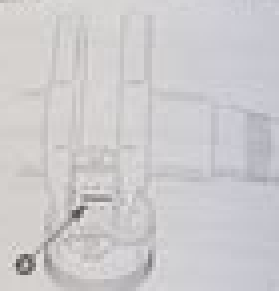
Checking Connecting Rod Bearing Clearance

IMPORTANT: Do not interchange upper and lower bearings. Assembly bearings in their own position.

- Clean all the oil from the connecting rod bearing surfaces and connecting rod journals on the crankshaft.

NOTE: Refer to instructions in Cylinder Block Assembly for selecting and installing connecting rod bearings.

- Place a piece of plastigage on the connecting rod journals.



- Assembly

IMPORTANT: Do not rotate connecting rod when checking clearance.

- Install the connecting rod to the respective journal. Tighten connecting rod bolts in subsequent in two steps to the specified torque.



- Connecting Rod Bolt

Connecting Rod Bolt Torque
1st: 50 ft. in. (5 N m)
2nd: 150 ft. in. (17 N m)

- Remove the connecting rod cap. Measure the compressed plastigage to check the connecting rod oil clearance. Replace bearings if oil clearance is not in specification.



Connecting Rod Oil Clearance
0.006 - 0.020 in. (0.15 - 0.51 mm)

Thermostat

- Measure the lift of the thermostat at the operating water temperature listed.



Water Temperature	Valve Lift
121° - 143° F 50° - 62° C	0 in. (0 mm)
Above 158° F (70° C)	Minimum: 0.12 in. (3 mm)

Temperature Switch

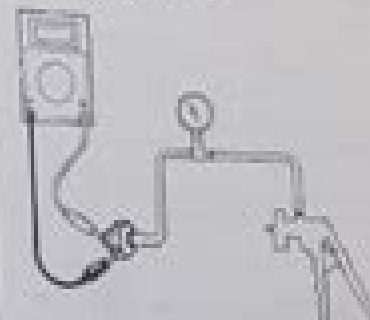
- Check continuity of switch.



Temperature Switch Continuity Check	
Below 170° F (77° C)	No Continuity
Above 170° F (77° C)	Continuity

Oil Pressure Switch

- Check continuity of switch.



Oil Switch Switch Continuity Check	
Below 2.9 PSI (20 kPa)	Continuity
Above 2.9 PSI (20 kPa)	No Continuity

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