

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	80 mm
	(3.15 in.)
DT50 (1984), DT60 & DT65	84 mm
	(3.31 in.)

Stroke	72 mm
	(2.83 in.)

Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	723 cc
	(44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc
	(48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm
	(0.031-0.035 in.)

Ignition Type

Carburetor:	Breakerless
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Make:

Model	Mikuni
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Model	B40-32
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Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm
	(0.008-0.016 in.)

Piston Pin Diameter	19.995-20.000 mm
	(0.7872-0.7874 in.)

Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm
	(0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm
	(0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm
	(0.002 in.)

Max. Connecting Rod Small End

Side Shake	5.0 mm
	(0.20 in.)

TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m
	(6-9 ft.-lbs.)
10 mm	40-60 N·m†
	(29-44 ft.-lbs.)

Crankcase	40-60 N·m†
	(29-44 ft.-lbs.)

Exhaust Cover	8-12 N·m
	(6-9 ft.-lbs.)

Flywheel Nut	200-210 N·m
	(145-152 ft.-lbs.)

Gearcase Pinion Nut	30-40 N·m
	(22-29 ft.-lbs.)

Propeller Shaft Nut	50-60 N·m
	(36-44 ft.-lbs.)

Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m
	(2-3 ft.-lbs.)
6 mm	4-7 N·m
	(3-5 ft.-lbs.)
8 mm	10-16 N·m
	(7-12 ft.-lbs.)
10 mm	22-35 N·m
	(16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m
	(2-3 ft.-lbs.)
6 mm	6-10 N·m
	(5-7 ft.-lbs.)
8 mm	15-20 N·m
	(11-15 ft.-lbs.)
10 mm	34-41 N·m
	(25-30 ft.-lbs.)

Marked "T" or SAE Grade 5

5 mm	3-6 N·m
	(2-5 ft.-lbs.)
6 mm	8-12 N·m
	(6-9 ft.-lbs.)
8 mm	18-28 N·m
	(13-20 ft.-lbs.)
10 mm	40-60 N·m
	(29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Df2outboard Service Manual

Huangqi Zhang



Suzuki Df2outboard Service Manual:

The book delves into Suzuki Df2outboard Service Manual. Suzuki Df2outboard Service Manual is a crucial topic that needs to be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Suzuki Df2outboard Service Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Suzuki Df2outboard Service Manual
- Chapter 2: Essential Elements of Suzuki Df2outboard Service Manual
- Chapter 3: Suzuki Df2outboard Service Manual in Everyday Life
- Chapter 4: Suzuki Df2outboard Service Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Suzuki Df2outboard Service Manual. The first chapter will explore what Suzuki Df2outboard Service Manual is, why Suzuki Df2outboard Service Manual is vital, and how to effectively learn about Suzuki Df2outboard Service Manual.
3. In chapter 2, the author will delve into the foundational concepts of Suzuki Df2outboard Service Manual. The second chapter will elucidate the essential principles that need to be understood to grasp Suzuki Df2outboard Service Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Suzuki Df2outboard Service Manual in daily life. The third chapter will showcase real-world examples of how Suzuki Df2outboard Service Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Suzuki Df2outboard Service Manual in specific contexts. This chapter will explore how Suzuki Df2outboard Service Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Suzuki Df2outboard Service Manual. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Suzuki Df2outboard Service Manual.

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