

SUZUKI DT4

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm.....	4/5000
Bore	50 mm (1.97 in.)
Stroke	46 mm (1.81 in.)
Displacement	90 cc (5.5 cu. in.)
Spark Plug:	
NGK	BP6HS
Electrode Gap	0.6-0.7 mm (0.024-0.028 in.)
Ignition Type	CDI
Carburetor:	
Make	Mikuni
Model	BV-18-15
Idle Speed (in gear)	850-900 rpm
Fuel:Oil Ratio	See Text

SIZES—CLEARANCES

Piston Ring End Gap	0.15-0.25 mm (0.006-0.010 in.)
Piston to Cylinder Clearance	0.052-0.067 mm (0.0020-0.0026 in.)
Piston Pin Diameter	11.995-12.000 mm (0.4722-0.4724 in.)

SIZES—CLEARANCES CONT.

Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Shake	4.0 mm (0.16 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N·m (11-14 ft.-lbs.)
Crankcase	8-12 N·m (6-8 ft.-lbs.)
Flywheel Nut	45 N·m (32 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N·m (1-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-11 ft.-lbs.)
10 mm	22-35 N·m (16-25 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel:oil ratios should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 on 1986 and later models when using Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W engine oil. When using any other two-stroke oil, fuel:oil ratio should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or unleaded automotive gasoline having an 85 minimum octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 190 ml. (6.4 oz.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-18-15 carburetor is used. Refer to Fig. S23-1 for exploded view. Initial setting of pilot air screw (6) should be 1 to 1-1/2

turns out from a lightly seated position. Final adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust throttle stop screw (9) so engine idles at approximately 850-900 rpm. Adjust pilot air screw so engine idles smoothly and will accelerate cleanly without hesitation. If necessary, readjust throttle

stop screw to obtain 850-900 rpm idle speed.

Main fuel metering is controlled by main jet (2). Standard main jet size for normal operation is #97.5. Standard pilot jet (10) size is #45.

To check float level, remove float bowl (12) and invert carburetor body (1). Base of float (3) should be 12-14 mm (0.47-0.55 in.) away from gasket surface of carburetor body with float bowl gasket removed. Adjust float level by bending float tang.

FUEL PUMP. A diaphragm fuel pump (Fig. S23-2) is mounted on the side of power head cylinder block and is actuated by pressure and vacuum pulsations from the engine crankcase.

When servicing pump, defective or questionable parts should be renewed. Diaphragm should be renewed if air leaks or cracks are found, or if deterioration is evident.

SPEED CONTROL LINKAGE. Engine speed is controlled by position of throttle linkage. Ignition advance is electronically controlled. A twist grip at the steering handle is used to control throttle settings.

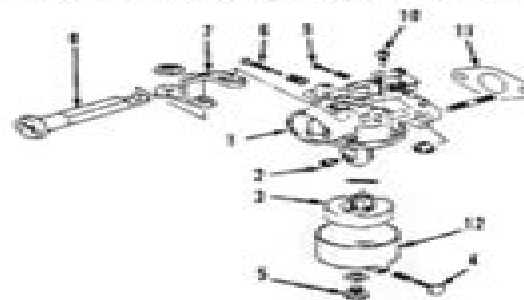


Fig. S23-1—Exploded view of Mikuni BV-18-15 carburetor.

- | | |
|--------------------|------------------------|
| 1. Body | 7. Pilot jet |
| 2. Main jet | 8. Pilot jet gasket |
| 3. Float | 9. Throttle stop screw |
| 4. Gasket | 10. Pilot jet |
| 5. Float bowl | 11. Pilot jet gasket |
| 6. Pilot air screw | 12. Float bowl |

Suzuki Dt15 Service Manual

**Suzuki Jidōsha Kōgyō Kabushiki
Kaisha. Export Service Section**



Suzuki Dt15 Service Manual:

Suzuki Outboard Motor, 1987 **Suzuki** Suzuki, Motor Co. Ltd, 1977 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department, 197? **Suzuki DT9.9/16 Service Manual**, 1984 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 **Suzuki DT25 Service Manual** Suzuki Motor Co, 1976 **Suzuki Service Manual**, 1969 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Overseas Marketing Division, 1976

Suzuki Service Manual, Model TS250R. Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 **Suzuki Carry Da63t Electrical Service Manual & Diagrams** James Danko, 2011 *Suzuki Service Manual [for] Suzuki GT380* Suzuki Motor Co. Ltd, 1972 **Suzuki Service Manual**, 1973 **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 *Suzuki LT-F250 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department, 1992 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1974 **Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual** Clymer Publications, 2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 **Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol** Bob Henderson, A. K. Legg, 1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki SV650 and SV650S** Matthew Coombs, 2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005 *Suzuki Service Manual ST10 ST10S ST10V.*, 1976

Unveiling the Magic of Words: A Report on "**Suzuki Dt15 Service Manual**"

In some sort of defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**Suzuki Dt15 Service Manual**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve to the book is central themes, examine its distinctive writing style, and assess its profound affect the souls of its readers.

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