

SUZUKI DT20 and DT25 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT20	DT25
Rp	17.5	22
Bore	64 mm	68 mm
Stroke	61.5 mm	61.5 mm
Displacement	200 cc	247 cc
Spark Plug:		
NGK	BY20S	BY25S
Electrode Gap	0.6-0.7 mm	0.6-0.7 mm
Magneto:		
Breaker Point Gap	Breakerless	Breakerless
Carburetor:		
Make	Mikuni	Mikuni
Model	SV20-22	SV25-26
Fuel/Oil Ratio	50:1	50:1
SIZES - CLEARANCES		
Piston Ring End Gap	0.15-0.25 mm	0.15-0.25 mm
Piston Pin Diameter	13.995-14.000 mm	13.995-14.000 mm
Piston to Cylinder Wall Clearance	0.040-0.050 mm	0.040-0.050 mm
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm	0.05 mm
Max. Con. Rod Small End Side Skirt	3.0 mm	3.0 mm
TIGHTENING TORQUES		
Cylinder Head	24-28 N·m	24-28 N·m
Crankcase	24-28 N·m	24-28 N·m
Exhaust Cover	8-12 N·m	8-12 N·m
Flywheel Nut	100-110 N·m	100-110 N·m
Standard Screws:		
5 mm	2-4 N·m	2-4 N·m
6 mm	4-7 N·m	4-7 N·m
8 mm	20-15 N·m	20-15 N·m
10 mm	22-35 N·m	22-35 N·m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratio should be 50:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a SAE certified two-stroke engine oil or Suzuki "OCF" oil. When using any other type of two-stroke engine oil, fuel/oil ratio should be 20:1 during break-in and 20:1 for normal service. Manufacturer recommends

regular or no-load automotive gasoline having an 85-90 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. SAE 90 hypoid outboard gear oil should be used. Gearcases with exhaust outlet to gearcase require 180 mL of gear oil while through-the-propeller exhaust models require 300 mL of gear oil. Ballast vent and oil plug securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni carburetor is used on all models. Refer to Fig. S28-1 for exploded view. Initial setting of pilot air screw (5) from a lightly seated position should be 1 1/2 turns on DT20 models and 1 1/4 to 1 1/2 turns on DT25 models. Final carburetor adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust throttle stop

Suzuki Dt 25 Service Manual

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Suzuki Dt 25 Service Manual:

Suzuki Suzuki, Motor Co. Ltd,1977 **Suzuki Outboard Motor, DT20-20E [and] DT25-25E** ,1977 **Suzuki DT25 Service Manual** Suzuki Motor Co,1976 **WALNECK'S CLASSIC CYCLE TRADER, SEPTEMBER 2002** Causey Enterprises, LLC, *Cumulated Index to the Books* ,1999 **WALNECK'S CLASSIC CYCLE TRADER, MAY 2002** Causey Enterprises, LLC, **The Cumulative Book Index** ,1999 **The English Catalogue of Books Published from January, 1835, to January, 1863** ,1864 *Cumulative Book Index* ,1972 **WALNECK'S CLASSIC CYCLE TRADER, AUGUST 2001** Causey Enterprises, LLC, *Australian National Bibliography* ,1994-05 *Zen Pathways* Bret W. Davis,2022 This book offers an in depth introduction to the philosophy and practice of Zen Buddhism Bret Davis explores the philosophical implications of Zen teachings and koans comparing and contrasting these with other Asian as well as Western religions and philosophies He relates traditional Zen teachings and practices to our twenty first century lives In addition to being a scholarly and philosophical introduction to Zen the book provides concrete instructions for beginning a practice of Zen meditation Its twenty four chapters treat such philosophical topics as the self nature art morality and language as well as basic Buddhist teachings such as the middle way and karma Davis introduces the Zen based philosophies of the Kyoto School and also engages in interreligious dialogue with Christianity and other religions as well as with other schools of Buddhism The concluding chapter reviews the path of Zen practice and enlightenment by way of commenting on the beloved Zen classic The Ten Oxherding Pictures The book can be read in its entirety as a coherently organized introduction to the philosophy and practice of Zen or chapters can be read independently according to the reader s specific interests *Catalog of Copyright Entries. Third Series* Library of Congress. Copyright Office,1957 Includes Part 1 Number 1 2 Books and Pamphlets Including Serials and Contributions to Periodicals January December **Cumulated Index Medicus** ,1965 **General Technical Report RMRS** ,1998 *National Library of Medicine Catalog* National Library of Medicine (U.S.),1960 *Whitaker's Books in Print* ,1998 *Genetic Improvement of Bioenergy Crops* Wilfred Vermerris,2008-08-02 Ethanol as an alternative fuel is receiving a lot of attention because it addresses concerns related to dwindling oil supplies energy independence and climate change The majority of the ethanol in the US is produced from corn starch With the US Department of Energy s target that 30% of the fuel in the US is produced from renewable resources by 2030 the anticipated demand for corn starch will quickly exceed the current production of corn This plus the concern that less grain will become available for food and feed purposes necessitates the use of other feedstocks for the production of ethanol For the very same reasons there is increasing research activity and growing interest in many other biomass crops Genetic Improvement of Bio Energy Crops focuses on the production of ethanol from lignocellulosic biomass which includes corn stover biomass from dedicated annual and perennial energy crops and trees as well as a number of important biomass crops The biomass is typically pretreated through thermochemical processing to make it more amenable to hydrolysis with cellulolytic enzymes

The enzymatic hydrolysis yields monomeric sugars that can be fermented to ethanol by micro organisms While much emphasis has been placed on the optimization of thermo chemical pretreatment processes production of more efficient hydrolytic enzymes and the development of robust microbial strains relatively little effort has been dedicated to the improvement of the biomass itself **Boating** ,1978-07 *The British National Bibliography* Arthur James Wells,1951

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