



FORM-73

I	JOB NO.:		LINE NO.:
II	SPOOL NO.:		JOINT NO.:
III	TYPE OF WELD DEFECT(S):		
	Poor Contour		Undercut
	Incomplete root penetration		Pinhole
	Slag Inclusion		Internal Porosity
	Crack		Concavity
		Excess penetration	Lack of fusion
			Others

* Tick appropriately

The above had been confirmed by: _____

* Vis. Exam	D.P.I.	M.P.I	R.T	U.T

SKETCH:

The defective weld shall be repaired in accordance with the approved W.P.S. No. (_____)

Weld Repair Procedure Carbon Steel

Sam Stuart

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name bar.

Weld Repair Procedure Carbon Steel:

Metallurgy of Fusion-weld Repair R. M. Evans, 1973 **Weld Integrity and Performance** Steve Lampman, ASM International, 1997-01-01 **Post Weld Heat Treatment PWHT: Standards, Procedures, Applications, and Interview Q&A** Chetan Singh, The Complete Guide to Post Weld Heat Treatment PWHT Standards Procedures Applications and Interview Q A is an essential resource for engineers welders inspectors and technicians involved in post weld heat treatment PWHT This PWHT book covers everything you need to know about PWHT including the historical background purpose and benefits materials and welding methods that require PWHT PWHT methods temperature and time requirements cooling methods process control and monitoring applications effects of PWHT standards and codes related to PWHT quality control and assurance PWHT interview questions and answers health and safety and future directions in PWHT This weld heat treatment guidebook provides detailed information on the different types of materials that require PWHT welding methods and defects that PWHT can mitigate It also covers the microstructural changes during PWHT mechanical properties affected by PWHT residual stresses and distortion environmental effects inspection and testing methods and personal protective equipment PPE requirements Post Weld Heat Treatment book is a valuable reference for professionals in the oil and gas nuclear aerospace and other industries requiring PWHT With clear and concise explanations step by step procedures and helpful illustrations this post weld heat treatment book is a must have for anyone looking to improve their knowledge and skills in PWHT **ASME Section IX: Brazing, Welding Question and Answer** Sumitra Kumari, ASME Section IX Brazing Welding Question and Answer is the ultimate guide for professionals inspectors engineers and students looking to master welding and brazing procedure qualifications This asme section 9 book provides a structured Q A format covering Welding Procedure Specification WPS Procedure Qualification Record PQR Welder Performance Qualification WPQ and Brazing Procedure Qualification as per ASME Section IX standards Designed to simplify complex topics this asme section ix welding questions and Answers book is an essential resource for certification exams job interviews quality control and compliance audits Whether you re a welding engineer inspector or manufacturer this asme section ix guide book will help you understand the critical requirements of ASME Section IX ensuring compliance and enhancing your industry expertise Perfect for anyone involved in welding brazing fabrication and quality assurance this Welding and brazing book ensures you stay ahead in a competitive industry Welded Repair of Cracks in Steel Bridge Members E. N. Gregory, 1989 **Pipe Welding Procedures** Hoobasar Rampaul, 2003 A standard reference for decades this new edition of Pipe Welding Procedures continues to reinforce the welder s understanding of procedures Drawing on his extensive practical and teaching experience in the field the author describes in detail the manipulating procedures used to weld pipe joints You will find useful information on heat input and distribution essentials of shielded metal arc technology distortion pipe welding defects welding safety essentials of welding metallurgy and qualification of the welding procedure and the welder Look for new or expanded

coverage of Features Root Bead Pulse Current Gas Tungsten Arc Welding Shielded Metal Arc Welding Electrode Welding Steel for Low Temperature Cryogenic Service Down Hill Welding Heavywall and Large Diameter Welding Metallurgy Weld Repair Weld Cracking in Ferrous Alloys R Singh, 2008-12-12 Weld cracks are unacceptable defects that can compromise the integrity of welded structures Weld cracking can lead to structural failures which at best will require remedial action and at worst can lead to loss of life Weld cracking in ferrous alloys reviews the latest developments in the design evaluation prevention and repair of weld cracks Part one reviews the fundamentals as well as recent advances in the areas of welding technology design and material selection for preventing weld cracking Part two analyses weld crack behaviour evaluation and repair of cracking cracked welds The book benefits from an extensive and robust chapter on the topic of NDE and quality control that was contributed by one of the most respected non destructive evaluation and development groups in the world Part three covers environment assisted weld cracking With its distinguished editor and international team of contributors Weld cracking in ferrous alloys is a valuable source of reference for all those concerned with improving the quality of welding and welded components In the planning and development of this book particular care has been taken to make the chapters suitable for people from other disciplines who need to understand weld cracking and failure Reviews the latest developments in the design evaluation prevention and repair of weld cracks Assesses recent advances in welding technology design and material selection Analyses weld crack behaviour evaluation and repair including environment assisted weld cracking

Welding in Energy-Related Projects Sam Stuart, 2013-10-22 Welding in Energy Related Projects contains the proceedings of the Welding Institute of Canada's Second International Conference held in Toronto 20-21 September 1983 on the theme Welding in Energy Related Projects The contributions to the conference offer a unique overview of many areas of technology from research and development studies to construction and operation and as such provide a comprehensive reference source This volume contains 44 papers organized into eight sections Section I contains studies on materials and weldability of steels for energy structures Section II covers welding techniques such as flux cored arc welding root pass welding and automatic welding Section III on welding control systems includes studies on such as integrated robotic welding and microprocessor technology in automatic integrated welding systems Sections IV and V presents studies on welding of high alloy systems and welding procedure optimization respectively Section VI covers quality assurance and inspection of piping systems Section VII takes up the properties of welds Section VIII presents stress and strain analyses of welds **Fossil Energy Update**, 1982

Fracture and Fracture Mechanics R. B. Tait, G. G. Garrett, 2013-10-22 Fracture and Fracture Mechanics Case Studies contains the proceedings of the Second National Conference on Fracture held at the University of the Witwatersrand in Johannesburg South Africa on November 26-27 1984 This book presents case studies in fracture and fracture mechanics and highlights the problems associated with fracture failure analysis and safe design in industries as diverse as mining power generation transport petrochemical and manufacturing This book has 29 chapters divided into five sections and opens with a

discussion on the role of professional complacency in bridge failures The first section is devoted to failure investigation and covers topics ranging from failure analysis of a hydraulic retarder piston to the use of scanning electron microscopy in investigating tungsten carbide cobalt fractured components The second section deals with slow crack growth and considers an approach to assessing structural integrity and fatigue failures in vibrating equipment Failures arising from repair welding and incomplete heat treatment are described The remaining chapters explore fitness for purpose evaluation of fractures the environmental effects of fractures and case studies of failure prevention in industries such as petrochemical power generation and transportation This monograph will be of interest to structural engineers metallurgists and materials scientists and technologists Welding Engineer ,1928 **Material Science and Environmental Engineering** Ping Chen,2015-12-30 Material Science and Environmental Engineering presents novel and fundamental advances in the fields of material science and environmental engineering Collecting the comprehensive and state of art in these fields the contributions provide a broad overview of the latest research results so that it will prove to be a valuable reference book to academia **Boilerman 1 & C** United States. Bureau of Naval Personnel,1964 **The Code of Federal Regulations of the United States of America** ,1966 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government *Maintenance Engineering (Principles, Practices and Management)* Srivastava, Sushil Kumar,2006 This book is highly useful for the students of B E B Tech of Punjab Technological University Jalandhar and also for the other Technological Universities of India as per New Syllabus Accordingly few sample questions are given at the end of each chapter The chapters and topics covered in this book are expected to encompass the syllabus that may be needed by various colleges institutions in maintenance field It also serves as a reference book for students of all other engineering disciplines in universities colleges institutions and also vast numbers of engineer managers supervisors technologists and other persons working in or associated with maintenance and upkeep of machines equipments and systems in any shop plant or industry *Code of Federal Regulations* ,1985 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries *Long Range Research Plan* ,1981 **Handbook of Structural Welding** J. F. Lancaster,1997-08-07 This handbook provides a comprehensive analysis of the current state of welding technology as applied to large structures and process plant The author takes account of the increasing necessity for engineers at all levels to be aware of problems such as fatigue failure and provides advice **Albright's Chemical Engineering Handbook** Lyle Albright,2008-11-20 From fundamentals to plant operations Albright's Chemical Engineering Handbook offers a thorough yet succinct guide to day to day methods and calculations used in chemical engineering applications Leaders from an exceptional diversity of specialties provide a clear review of basic information case examples and references to additional information They discuss essential principles calculations and key issues such as reaction engineering process control and design waste

disposal and electrochemical and biochemical engineering The final chapters cover aspects of patents intellectual property communications and ethics that are most relevant to engineers **Transactions** Iron and Steel Institute, 1926

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