

Welding

Principles and Applications



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Larry Jeffus

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it will aid the practitioner in efforts to justify the replacement or improvement of existing technology with new creative solutions perform a feasibility study develop a basis for cost oriented decision support improve supply chain evaluation and sourcing analysis and minimize costs The third edition has been greatly enhanced with new chapters and material dedicated to the roles of economics and finance cost reduction continuous improvement plastic parts electronics cost estimating costing studies advanced manufacturing processes and quality costs Further the existing chapters have been significantly expanded to include new processes and operations and examples to enhance learning Since nontraditional technology is widely applied in manufacturing its costing aspects are also explored Five Appendices provide additional information on productivity based on efficiency cost reduction matching part features to manufacturing processes packaging cost and inspection and measurement costs As with its previous editions instructors of cost estimating courses can rely on the book to provide a solid foundation for manufacturing engineering courses and programs of study The book is also useful for on the job training courses for engineers managers estimators designers and practitioners It can be applied in seminars and workshops specifically dedicated to product or component cost reduction alternative cost analysis engineering change cost control or proposal development As in the previous editions there are multiple equations and calculation examples as well as end of chapter questions to test student s knowledge An instructor s guide is also available

MACHINE DESIGN DATA

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Failure Investigation of Boiler Tubes: A Comprehensive Approach Paresh Haribhakti,P.B. Joshi,Rajendra

Kumar,2018-01-01 Failures or forced shutdowns in power plants are often due to boilers and particularly failure of boiler tubes This comprehensive resource deals with the subject of failure investigation of boiler tubes from basic fundamentals to practical applications Coverage includes properties and selection of materials for boiler tubes from a metallurgical view point damage mechanisms responsible for failure of boiler tubes and characterization techniques employed for investigating failures of boiler tubes in thermal power plants and utility boilers of industrial commercial institutional ICI boilers A large number of case studies based on the actual failures from the field are described along with photographs and microstructures to allow for easy comprehension of the theory behind the failures This book is geared to practicing engineers and for studies in the major area of power plant engineering For non metallurgists a chapter has been devoted to the basics of material science metallurgy of steels heat treatment and structure property correlation A chapter on materials for boiler tubes covers composition and application of different grades of steels and high temperature alloys currently in use as boiler tubes and future materials to be used in supercritical ultra supercritical and advanced ultra supercritical thermal power plants A comprehensive discussion on different mechanisms of boiler tube failure is the heart of the book Additional chapters detailing the role of advanced material characterization techniques in failure investigation and the role of water chemistry in tube failures are key contributions to the book The authors have long standing experience in the field of metallurgy and materials technology failure investigation remaining life assessment RLA and fitness for service FFS for industrial plant and equipment including power plants They have conducted a large number of failure investigations of boiler tubes and have recommended effective remedial measures in problem solving for power and utility boilers

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Larry F. Jeffus, 2007-06-01

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