

1997 TRANSFER CASES**General Motors Corp. New Venture 231 Overhaul****IDENTIFICATION**

Transfer case can be identified by an I.D. tag, located on rear case. I.D. tag provides model number, serial number and low range ratio. Date of manufacture is the serial number (I.D. number). This information is necessary when ordering parts.

DESCRIPTION

Model 231 transfer case is a part time, chain-driven, 4-position unit with 2-piece aluminum case. Torque input in 4WD high and low range is undifferentiated. 2WD operation is achieved by a vacuum shift motor. Shift motor disconnects right front axle when 2WD is selected. Vacuum shift motor is controlled by a vacuum switch located on front of transfer case and actuated by shift sector.

ON-VEHICLE SERVICE**FRONT OIL SEAL****Removal & Installation**

1. Mark front drive shaft and flange for installation alignment reference. Remove front drive shaft. Remove flange. Discard washer and nut. Using a screwdriver, carefully remove oil seal. Ensure seal contact surface is clean.
2. Apply ATF to seal lip and flange seal surface. Install NEW oil seal. Install flange and NEW washer and nut. Tighten nut to specifications. See **TORQUE SPECIFICATIONS** . Install front drive shaft using alignment marks. Check transfer case fluid.

EXTENSION HOUSING OIL SEAL & BUSHING**Removal & Installation**

1. Mark rear drive shaft and flange for installation alignment reference. Remove rear drive shaft. Tap extension housing in a clockwise direction and remove extension housing. DO NOT pry on extension housing. Using a screwdriver, remove oil seal from extension housing.
2. Using bushing driver, replace bushing in extension housing. Install NEW extension housing oil seal. Apply silicone sealant to extension housing mating surface. Install extension housing. To complete installation, reverse removal procedure.

ADJUSTMENTS**GEARSHIFT LINKAGE**

Remove transfer case shift lever knob retainer. Remove shift lever knob. Remove floor console. Place shift

Transfer Case 231 Manual

Mark Steyvers



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