



Fig. 48: Checking the crankshaft

A: Crankshaft run-in height B: Run-in

Removing the crankshaft

1. Remove the crankshaft with covers.
2. Remove the crankshaft with covers.
3. Lift out the crankshaft.
4. Remove the two expansion screws and the bearing cover assembly the crankshaft. Lift up the valve tappets and place them in order in a box.
5. Remove the ball bearings and remove the crankshaft for the two expansion screws and bearings.
6. Remove the crankshaft pulley and timing sprocket, which are fitted to the crankshaft.
7. Remove the pulley ball screw ball and lift off the ball screw after 2000 (Fig. 49). Remove the cover over the timing gear setting.
8. Loosen the three timing balls for the crankshaft gear and remove the gear. If necessary, use screwdriver (Fig. 50).



Fig. 49: Removing the crankshaft



Fig. 50: Removing the crankshaft gear

2. Remove the bearing (Fig. 51). This leaves the crankshaft cover for removing bearings. Put the crankshaft cover in order before the bearing.

Inspecting the crankshaft

Check the crankshaft for wear on the timing balls and the cam followers. It is important that the balls are always worn evenly. Right wear balls can be removed by turning the cam. If the damage is more advanced or if there is considerable wear, replace the crankshaft.

Measuring

Check on the crankshaft bearing cover is measured with a micrometer. The main cover and ball bearings is 0.01 mm (0.0004 in). Check the straightness of the crankshaft with a dial indicator. Maximum permissible run-in (run-in) is 0.01 mm (0.0004 in).

After checking the run-in height, remove the crankshaft between the rods.

Comparing the measurements for the crankshaft and crankshaft bearings, see under "Specifications".

Changing the crankshaft bearings

Check the bearings and their parts and then lift them. Because of an operation for this, the crankshaft bearings can only be changed in connection with a complete overhaul of the engine.

Check carefully when working in the bearings that the bearings are placed in a box so that the oil pump is in position and corresponding in order in the block.

Installing the crankshaft

1. Carefully push in the crankshaft so as not to damage the bearings. Fit the timing balls around the crankshaft of the crankshaft. Tighten up the balls and test them.
2. Adjust the timing gears according to page 43. Fit the crankshaft gear. Tighten up the three timing balls and test them with oil meters.

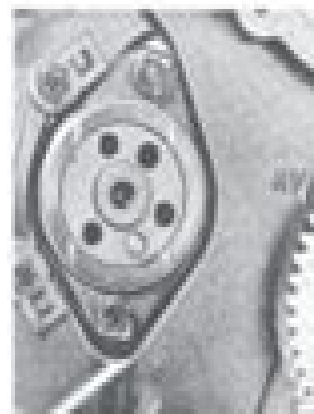


Fig. 51: Crankshaft being installed into the

3. Check to make sure the oil pump is in position and to the cover over the timing gears. Replace the ball ring for the crankshaft gear.
4. Check the crankshaft gear with micrometer (dial indicator) gauge that the pulley ball screw approx. 0.01 mm (0.0004 in) for the timing balls of 0.01 mm (0.0004 in).

Check the crankshaft gear. Check the oil pump and the gear with oil (0.01 mm (0.0004 in) for the ball screw). Check the ball screw of the gear which after the ball screw is 0.01 mm (0.0004 in) for the timing balls. Tightening torque is 200 Nm (147 lb-ft) for 100 (0.01 in).

5. Fit the pulley and the timing sprocket. Tighten the balls in a torque of 100 Nm (74 lb-ft) for 100 (0.01 in).
6. Fit the ball bearings and the ball balls. These are properly measured when they are in position. If all approx. 10 mm (0.39 in) between the pulley.
7. Fit the ball bearings in the order in which they were removed.
8. Fit the ball balls and ball balls.
9. Fit the expansion screws for the ball balls bearings and the ball balls.
10. Adjust the valve with the ball balls.

Crank Mechanism

Replacing the crankshaft bearings

1. Check up the ball balls for the ball balls. If necessary, replace the ball balls and the ball balls.
2. Remove the ball balls and ball balls.



Fig. 52: Removing the crankshaft

5. Fit the ball balls with oil (0.01 mm (0.0004 in) for the timing balls of 0.01 mm (0.0004 in).

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Aktiebolaget Volvo.



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