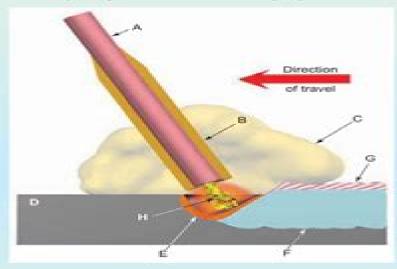


Write your answers on a separate sheet of paper. Please do not write in this book.

1. Identify the parts of this SMAW in progress.



- 2. Which electrode polarity should be used when welding thin metals?
- 3. Current that travels from the electrode to the base metal is known as _____ or _____
- 4. Ac electrodes provide _____ penetration when used for SMAW.
- 5. List eight items found in an SMAW station.
- 6. What do the letters CC and CV stand for? Is a drooper a CC or CV welding machine?
- 7. Refer to Figure 5-13. The duty cycle for this welding machine at 125 amperes is _____%.
- Refer to Figure 5-15. A #_____ electrode lead and workpiece lead should be used to carry 150 amperes
 of electricity 75 feet to the workpiece and 75 feet back to the welding machine.
- The temperature of an electric arc in SMAW can be over _____°F (____°C).
- 10. What is the OCV of most manual ac and dc welding machines?

Welding Skills 4th Edition Answers

Mike Jess

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