To Unload Magazine and Chamber





To Remove Chamber



To Replace Chamber



1

To unload magazine, push in carrier lock button. Depress carrier allowing magazine spring to cocct shell. Belease carrier lock button and repeat procedure to unload next shell.

2

In one quick metion pull oxching piece all the way back. Shell in chamber will eject through the ejection port.

CAUTION;
Etc and fally estruct bolds exclaimed the chambler accessibled. If this chould occur reason on the the close the close the combiner and close the bolt. If chamber is not need to be considered to the consideration of the consideration of the consideration of the consideration of the consideration. Do not consider the bolt to enforce to forward possibles. Do not consider distinct the consideration of the consideration

1

Grasp chamber. Using cocking piece, pull bolt back approximately two thirds the length of the ejection port. This unlocks bolt from chamber.

2

Bemove chamber, still holding bolt back. Carefully allow bolt to return to forward position.

1

With bolt forward, tip front end of bolt down with forelinger.

2

Ensert chamber into receiver until it steps against breeching shoulder in receiver



3

Keep rearward pressure on chamber. Full back cocking piece approximately two thirds length of election port. Bour portion of chamber should be out of right in receiver.

4

Continuing pressure on front end of chamber, allow bolt to slewly move forward to closed post-tion. The breeching shoulder will lock chamber in place.

To Remove Trigger Guard Group

- 1

Pull bolt back to rear of ejection port, which cocks hammer. Belease to closed position and place safety "ON." With any pointed object, push take down pin out a short way from right side of receiver. Remove take down pin.



2

Keeping carrier lock button on right side of receiver depressed, lift outtrigger guard group, raising rear end first.

To Replace Trigger Guard Group

1

Gaution: Keep carrier lock button coratantly pressed during this entire operation. Insert trigger gased group into receiver, forward perties first. Saap reer part of group down into place. Then release carrier lock button.





Esplace take-down pie.



Winchester Model 59 Manual

Robert A. Sadowski

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