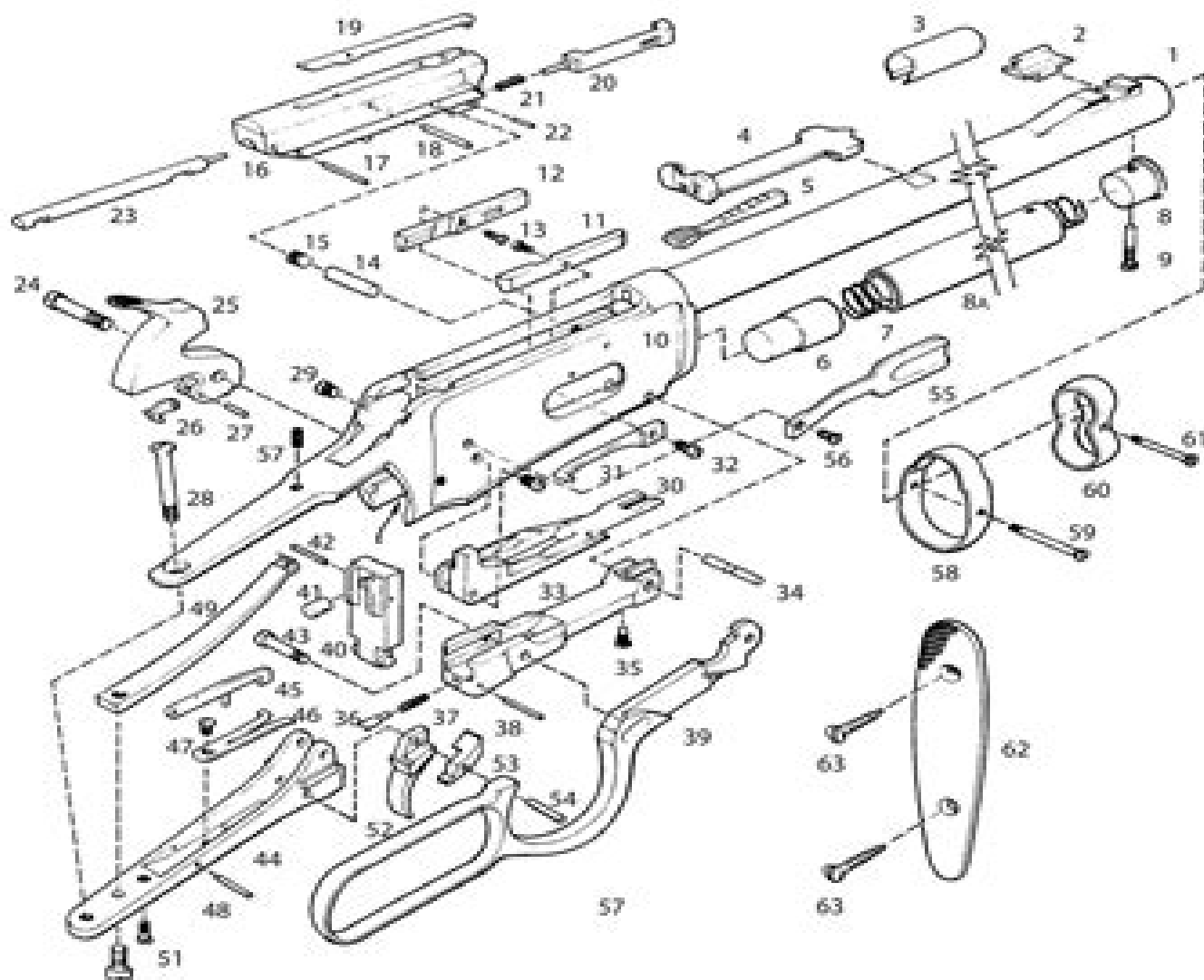


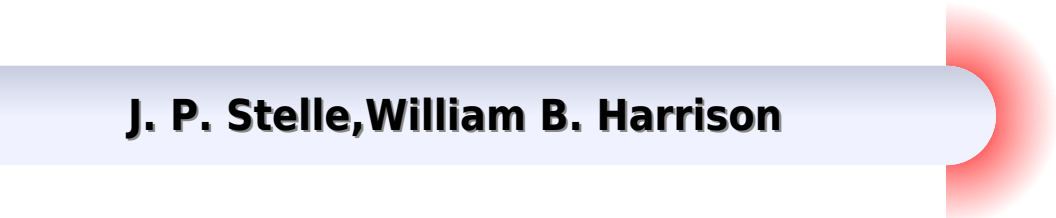
Parts Legend

1. Barrel with ramp
2. Front sight
3. Front sight cover
4. Rear sight
5. Rear sight elevator
6. Magazine follower
7. Magazine spring
8. Magazine tube
- 8a. Magazine plug
9. Magazine plug screw
10. Receiver
11. Cartridge guide, right hand
12. Cartridge guide, left hand
13. Cartridge guide screws (2)
14. Finger lever pin
15. Finger lever pin stop screw
16. Breech bolt
17. Firing pin stop pin
18. Extractor pin
19. Extractor
20. Ejector
21. Ejector spring
22. Ejector stop pin
23. Firing pin
24. Hammer screw
25. Hammer
26. Hammer stirrup (may not be present).
27. Hammer stirrup pin
28. Upper tang screw
29. Carrier screw(s) (one or two depending on model)
30. Carrier
31. Carrier spring
32. Carrier spring screw
33. Link
34. Link pin
35. Link pin stop screw (may not be present)
36. Friction stud
37. Friction stud spring
38. Friction stud stop pin
39. Finger lever
40. Locking bolt
41. Firing pin striker
42. Firing pin striker stop pin
43. Finger lever link screw
44. Lower tang
45. Safety catch
46. Sear and safety catch spring
47. Sear and safety
48. Safety catch pin
49. Mainspring
50. Mainspring screw
51. Mainspring strain screw
52. Trigger
53. Sear
54. Sear pin
55. Spring cover
56. Spring cover screw
57. Peep sight plug screw
58. Rear band
59. Rear band screw
60. Front band
61. Front band screw
62. Buttplate
63. Buttplate screws (2)
64. Buttstock (not shown)
65. Fore-end (not shown)



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J. P. Stelle, William B. Harrison



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Harrison,2013-06-04 Originally published in 1883 The Gunsmith s Manual is generally considered to be the first substantive work dealing with gunsmithing exclusively and in detail A comprehensive introductory chapter one of the manual s best qualities provides the reader with an extensive history of the gun including the invention of gun powder the first rifle and much more Once acquainted with firearms readers can then move on to learn how guns were made and used in the nineteenth century as well as terms used in gunsmithing The real meat of the book however is the authors detailed instruction on gun care and maintenance Specifics are offered on tools workbench materials and setup metalworking working with wooden stocks common repairs and the process of browning among many other topics You can even improve your marksmanship with these expert shooting tips for a variety of firearms Although first published in the nineteenth century The Gunsmith s Manual is highly relevant for today s firearms owners and tinkerers The authors recommended procedure for removing a rusted in screw for example is still widely used over 100 years later You can learn to care for your rifle or shotgun as traditional gunsmiths would have For both the historian and the firearms enthusiast The Gunsmith s Manual is an invaluable learning tool

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