

■ Attaching flywheel to crankshaft

Clean the entire contact surface carefully. Coat the contact surface with engine oil, wash all the oil off with gasoline and dry it thoroughly. Put the flywheel on and tighten the pinscrews to 70 to 77 ft-lbs. (10 to 11 kg-m). Bend the locking tabs back on the washers.

■ Tensioning of fan belt.

The fan belt tension is adjusted by moving the alternator bracket in or out. The belt is properly tensioned when the belt deflection midway between the alternator pulley and the crankshaft pulley is 0.25 to 0.35 in. (7 to 9 mm) with a force of 20 lbs applied. Proper belt tension is essential for good engine cooling and belt life. See Fig. 38.



Fig. 38. Fan Belt Tensioning

Starting Motor

The starting motor is of the reduction type drive. The assembly is shown in Fig. 43.

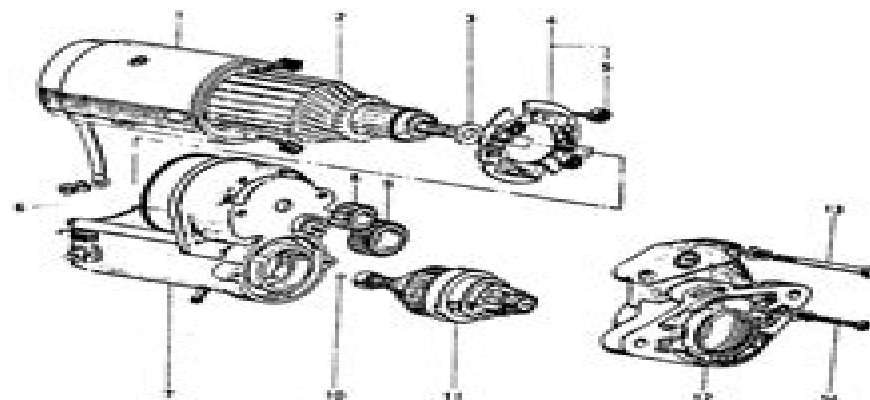
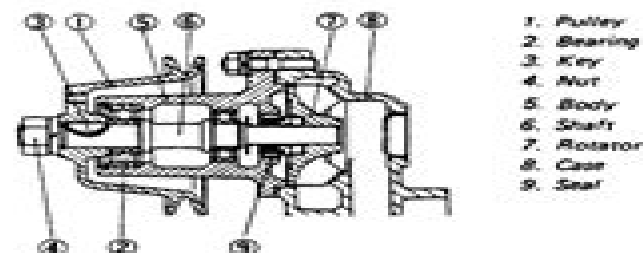


Fig. 43. Starter Assembly

- (1) Rust inhibitor and antifreeze should be used in accordance with the recommendations in the related manuals.
- (2) Be sure to remove all debris that may be plugging the line.
- (3) Check the rubber shock mount nuts periodically to be sure they are tight.

■ Cooling water pump

To install the cooling fan pulley on the pump, securely tighten the nut (4) to 50.6 to 57.9 ft-lbs. (7 to 8 kgf-m) torque.



1. Pulley
2. Bearing
3. Key
4. Nut
5. Body
6. Shaft
7. Rotor
8. Case
9. Seal

Fig. 39. Water Pump

1. Yoke
2. Armature
3. Packing
4. Brush holder
5. Brush spring
6. Packing
7. Magnetic switch
8. Gear 1
9. Gear 2
10. Ball
11. Over running clutch
12. Drive end frame
13. Through bolt
14. Screw

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1. Understanding the eBook Universal 5444 Diesel Manual
 - The Rise of Digital Reading Universal 5444 Diesel Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Universal 5444 Diesel Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Universal 5444 Diesel Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Universal 5444 Diesel Manual
 - Personalized Recommendations
 - Universal 5444 Diesel Manual User Reviews and Ratings
 - Universal 5444 Diesel Manual and Bestseller Lists
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 - Highlighting and Note-Taking Universal 5444 Diesel Manual
 - Interactive Elements Universal 5444 Diesel Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Universal 5444 Diesel Manual
- 9. Balancing eBooks and Physical Books Universal 5444 Diesel Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Universal 5444 Diesel Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Universal 5444 Diesel Manual
 - Setting Reading Goals Universal 5444 Diesel Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Universal 5444 Diesel Manual
 - Fact-Checking eBook Content of Universal 5444 Diesel Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

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- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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