gear Brake Master Cylinder Assembly Removal and Installation

BIENH110K24106015

Removal

- 1) Drain brake fluid. (Page 4A-14)
- 2) Place a clean rag underneath the brake hose union bolt (1) on the master cylinder to catch any spilt brake fluid.
- 3) Remove the brake hose union bolt (1) and seal weshers.



BENCHMAN THOUGHT

- 4) Loosen the lock-nut (1).
- 5) Remove the master cylinder mounting bolts (2).
- 5) Remove the master cylinder with the reservoir tank by turning the push rod (3).



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Installation

- 1) Install the master cylinder with the reservoir tank by turning the push rod (1).
- 2) Tighten the master cylinder mounting bolts (2) to the specified torque.

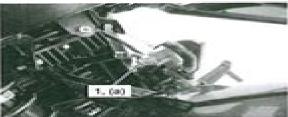
Tightening torque Rear brake master cylinder mounting bolt (a): 10 N·m (1.0 kgf-m, 7.5 lbf-ft)



BH SOM NAMODSID-ION

- 3) Install the brake hose union bolt (1) and new seal washers to the brake hose.
- 4) After the brake hose union has contacted the stopper, tighten the union bolt (1) to the specified torque.

Tightening torque Brake hose union bolt (a): 23 N·m (2.3 kgf-m, 17.0 (bf-ft)



- Bleed air from the rear brake system. * (Page 4A-
- 6) Install the removed parts and adjust the brake pedal height. - (Page 4A-11)

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Lei Shi

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