

- Remove the oil seal ①.
- Remove the gearshift shaft bearing with the special tool.

 09921-20240: Bearing remover set (15 mm)

Installation

- Install the bearings with the special tool.

 09913-70210: Bearing installer set (①, ② $\phi 20$)
(③ $\phi 32$)

NOTE:

The stamped mark side of the gearshift shaft bearing faces outside.



- Install the oil seal with the special tool.

 09913-70210: Bearing installer set ($\phi 22$)

- Apply SUZUKI SUPER GREASE "A" to the oil seal lip.

 99000-25030: SUZUKI SUPER GREASE "A" (USA)
99000-25010: SUZUKI SUPER GREASE "A" (Others)



- Install the gearshift cam ④ with the bearing ⑤.

NOTE:

The stamped mark side of the gearshift cam bearing faces outside.



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