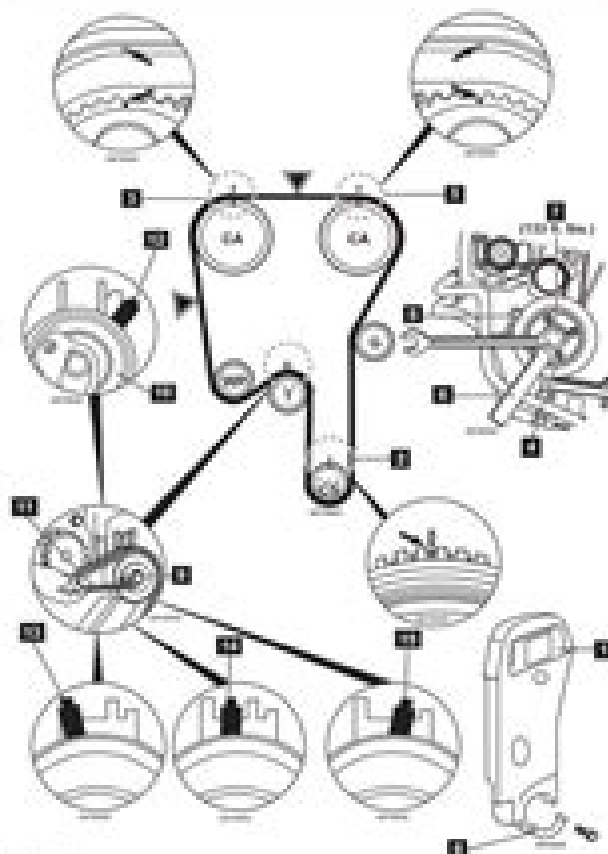


Model	Year	Model	Year
C700/7000 2.3(4.0) L/ Turbo	2000-07	VT00C/7000 2.3(4.0) L/ Turbo	2000-06
540/560/580 2.3(4.0) L/ Turbo	2001-07		
Engine Identification: B1234T39, B12445T35/37, B1254T38			



CAUTION

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REPLACEMENT INTERVAL GUIDE

Volvo recommends replacement as follows:
 B1234T39/B12445T35/37 – with 50,000 mile engine replacement of timing belt and tensioner pulley every 100,000 miles or 7 years, whichever occurs first.
 B1254T38 (to 10/2001) – with 50,000 mile engine and 100,000 mile replacement of timing belt and tensioner pulley every 100,000 miles or 10 years, whichever occurs first.

For most years, models and engines, replacement of timing belt and tensioner pulley every 100,000 miles or 10 years, whichever occurs first.
 The previous use and service history of the vehicle must always be taken into account.

CHECK FOR ENGINE DAMAGE

CAUTION: This engine has been identified as an **INTERFERENCE** engine in which the possibility of valve-to-piston damage in the event of a timing belt failure is **HIGH** (**100%** to occur).
 A compression check of all cylinders should be performed before removing the cylinder head.

LAGER TONES – NOIS

Remove & Install:
 C700/7000/540/560/580 L 2.3L 1.20
 C700/7000 2001 – 1.80
 C700/7000 (4.0) 1.80
 C700 1.70

SPECIAL TOOLS

- 1. Crankshaft pulley holding tool – No. 899 9423

SPECIAL PRECAUTIONS

- 1. Disconnect battery ground cable.
- 2. Do NOT turn crankshaft or crankshaft with timing belt removed.
- 3. Remove spark plugs to ease turning engine.
- 4. Turn crankshaft in normal direction of rotation (unless otherwise stated).
- 5. Do NOT turn crankshaft via camshaft or other sprockets.
- 6. Observe all tightening torques.

REMOVAL

1. Remove:

- 1. Front upper suspension toe brace (if fitted).
- 2. Air intake hoses – Turbo models.
- 3. Accessory drive belt.
- 4. Coolant reservoir (leave hoses connected).
- 5. Radiator reservoir (leave hoses connected).
- 6. Timing belt upper cover.
- 7. Raise and support front of vehicle.
- 8. Remove:
 - 1. Right hand front wheel assembly.
 - 2. Right hand front fender inner splash guard.
- 9. Turn crankshaft clockwise until the timing marks **1** & **2** are aligned.
- 10. Turn the crankshaft a further 1/4 turn clockwise and then back again until timing marks are aligned **1** & **2**.
- 11. Remove crankshaft pulley bolts **3**.
- 12. Install crankshaft pulley holding tool No. 899 9423 **4**.
- 13. Loosen and then remove crankshaft nut **5**.

- 14. Remove timing belt and crankshaft pulley **6** & **7** together.
- 15. Remove timing belt lower rear cover **8** and rubber plates.
- 16. Remove:
 - 1. Tensioner pulley bolt **9**.
 - 2. Tensioner pulley **10**.
 - 3. Timing belt.

IMPORTANT: For maximum timing belt and system life, timing belt tensioner(s) and idler(s) should be replaced at the same time as the timing belt(s).

INSTALLATION

- 1. Check the timing belt guide pulley for smoothness of operation. Replace if necessary.
- 2. Install a new tensioner pulley **10**.
- 3. Ensure the lug on tensioner pulley correctly in cylinder block.
- 4. Turn the tensioner pulley with a 6 mm Allen wrench **11** until the Allen wrench locating hole is at the 12 o'clock position then lightly tighten the tensioner bolt **9**.
- 5. Ensure the timing marks are aligned **1** & **2**.
- 6. Install timing belt, start at crankshaft sprocket and then work counter-clockwise, ensure timing belt laid between sprockets on the non-tensioned side.
- 7. Turn the tensioner pulley with the 6 mm Allen wrench **11** until the pointer reaches the right hand stop **12**.
- 8. Timing belt should now be fully tensioned.
- 9. Turn the tensioner pulley until the pointer is aligned dependent on engine temperature as follows:
 - 1. -5°F – left side of marks **1**.
 - 2. 68°F – center of marks **1**.
 - 3. 120°F – right side of marks **1**.
- 10. If the pointer moves past the correct setting, it must be readjusted so that it comes back to the correct setting from the right, to ensure correct belt tension.
- 11. Torque the tensioner bolt **9** to 15 ft. lbs.
- 12. Press on the belt alternately several times at 7 and check that the pointer moves freely and returns to original position **12**, **13** or **14**.
- 13. Turn the crankshaft slowly two turns clockwise until the timing marks **1** & **2** are aligned.
- 14. Ensure the tensioner pointer is aligned correctly **12**, **13** or **14**. If not, repeat tensioning procedure.
- 15. Install components in reverse order of removal.
- 16. Torque the crankshaft nut **5** to 133 ft. lbs.
- 17. Remove crankshaft pulley bolts **3** and torque as follows:
 - 1. 18 ft. lbs. + 30°.
- 18. Torque the wheel lug nuts as follows:
 - 1. 540 – 66 ft. lbs.
 - 2. 560/580/700 2001 – 104 ft. lbs.
 - 3. All other models – 62 ft. lbs.

Volvo S40 Maintenance Guide

IntelliChoice, Inc

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