

# VOLVO PENTA INDUSTRIAL DIESEL

## TAD732GE

179 kW (243 hp) at 1500 rpm, 197 kW (268 hp) at 1800 rpm

The TAD732GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable in-line six design.

### Durability & low noise

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD732GE complies with EU Stage 3 and TA-Luft exhaust emission regulations.

### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

### Technical description

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces
- Piston cooling for low piston temperature and reduced ring temperature
- Deep forged steel connecting rods
- Crankshaft hardened bearing surfaces and ribs for moderate load on main and big end bearings
- Keyslots top compression rings for long service life
- Replaceable valve guides and valve seats
- Three PTO positions at flywheel end
- Lift spindles
- Flywheel housing with compression air, in G4E 2
- Flywheel for flexible coupling and motion clutch
- Transport brackets

#### Lubrication system

- Full flow disposable spin-on oil filter, for easy high filtration
- Rotary displacement oil pump driven by the crankshaft
- Charge pump oil pump, 30° inclination
- Oil filler on top



### Features

- Electronic governing, EDC 4
- CAN bus communication
- Compact design
- High power to weight ratio
- Emission compliant
- More optimized engine design
- A wide selection of optional equipment and power settings

- Oil dipstick, short in front
- Integrated full flow oil cooler, side-mounted

#### Fuel system

- Six hole fuel injection nozzles
- Direct injection unit pumps
- Electronic governor with smoke limiter function
- Washable fuel prefilter with water separator
- Rotary low-pressure fuel pump
- Fine fuel filter at disposable type

#### Intake and exhaust system

- Connection flange for exhaust line
- Turbo charger, centre low with exhaust flange
- Closed crankcase ventilation
- Heater flange in charge air inlet (without power relay)

#### Cooling system

- Belt driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant con-

- trol through a water distribution duct in the cylinder block
- Radiator thermostat with minimum pressure drop
- Cooling water pipe, inlet and outlet
- Built 4-way coolant pump, side 1-3-1
- Fan hub
- Fan on separate bracket 292mm above crankshaft
- Pusher fan Ø 600 mm

#### Electrical system

- 24V electrical system
- Alternator 1x35A / 24V, low loss
- Starter motor, Males, 5.5kW / 24V, single pole
- ECU (external high altitude sensor) control and monitoring of oil pressure, coolant temperature, coolant level, charge air pressure, engine rpm and fuel temperature compressor 100°
- Engine wiring

**VOLVO  
PENTA**

# Volvo Tad 732 Service Manual

**Mike Jess**



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