



Bead of silicone P65 1161231

Note: There are two types of timing gear cover in circulation, one with a sealing groove on the right-hand side and one without. The illustration shows a cover with sealing grooves.

Apply an even bead of silicone, 1.5 – 2.0 mm, part no. 1161231, to the timing gear cover and position it correctly.

Part number 1161231

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Fit the press tools, part no. 10006010 and part no. 10006020, and tighten them by pressing down the timing gear cover so that the mating surfaces between the valve cover, cylinder head and timing gear cover are in the same plane.

Note: Install and tighten down the timing gear cover within 20 minutes after having applied the sealant.

After torque-tightening the bolts, wait a few minutes and remove the tools.

Special tools: [10006010](#) [10006020](#)

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Volvo Truck Repair Manual

SB Merriam

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'SB Merriam' text.

Volvo Truck Repair Manual:

Chilton's Truck Repair Manual Chilton Book Company. Automotive Editorial Department, 1974 **Popular Mechanics**, 1981-12 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Chilton's Truck and Van Repair Manual**, 1978 Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans

Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Truck, Fire Fighting, 4x4, Model 1350 PKP/200 AFFF, NSN 4210-00-484-5729, 1992

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