

**List of M-codes**

<b>Code</b>	<b>Description</b>	<b>Milling ( M )</b>	<b>Turning ( T )</b>
M00	Compulsory stop	M	T
M01	Optional stop	M	T
M02	End of program	M	T
M03	Spindle on (clockwise rotation)	M	T
M04	Spindle on (counterclockwise rotation)	M	T
M05	Spindle stop	M	T
M06	Automatic tool change (ATC)	M	T (some-times)
M07	Coolant on (mist)	M	T
M08	Coolant on (flood)	M	T
M09	Coolant off	M	T
M13	Spindle on (clockwise rotation) and coolant on (flood)	M	
M19	Spindle orientation	M	T
M21	Mirror, X-axis	M	
M21	Tailstock forward		T
M22	Mirror, Y-axis	M	
M22	Tailstock backward		T
M23	Mirror OFF	M	
M23	Thread gradual pullout ON		T
M24	Thread gradual pullout OFF		T
M30	End of program, with return to program top	M	T
M41	Gear select – gear 1		T
M42	Gear select – gear 2		T
M43	Gear select – gear 3		T
M44	Gear select – gear 4		T
M48	Feedrate override allowed	M	T
M49	Feedrate override NOT allowed	M	T
M52	Unload Last tool from spindle	M	T
M60	Automatic pallet change (APC)	M	
M98	Subprogram call	M	T
M99	Subprogram end	M	T

# Vtu Cim Lab Manual

**Presnell, Klappenberger**



## **Vtu Cim Lab Manual:**

*Computer Integrated Manufacturing Laboratory Manual* ,1989      Introduction to Manufacturing and Construction Lab  
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*Advanced Lab Manual* ,1989      **CHM 1032C Lab Manual** ,2024-12-08      **(WCS)A&P Lab Manual for Medaille College**  
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## **Table of Contents Vtu Cim Lab Manual**

1. Understanding the eBook Vtu Cim Lab Manual
  - The Rise of Digital Reading Vtu Cim Lab Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Vtu Cim Lab Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Vtu Cim Lab Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Vtu Cim Lab Manual
  - Personalized Recommendations
  - Vtu Cim Lab Manual User Reviews and Ratings
  - Vtu Cim Lab Manual and Bestseller Lists

5. Accessing Vtu Cim Lab Manual Free and Paid eBooks
  - Vtu Cim Lab Manual Public Domain eBooks
  - Vtu Cim Lab Manual eBook Subscription Services
  - Vtu Cim Lab Manual Budget-Friendly Options
6. Navigating Vtu Cim Lab Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Vtu Cim Lab Manual Compatibility with Devices
  - Vtu Cim Lab Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Vtu Cim Lab Manual
  - Highlighting and Note-Taking Vtu Cim Lab Manual
  - Interactive Elements Vtu Cim Lab Manual
8. Staying Engaged with Vtu Cim Lab Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Vtu Cim Lab Manual
9. Balancing eBooks and Physical Books Vtu Cim Lab Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Vtu Cim Lab Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Vtu Cim Lab Manual
  - Setting Reading Goals Vtu Cim Lab Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Vtu Cim Lab Manual
  - Fact-Checking eBook Content of Vtu Cim Lab Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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