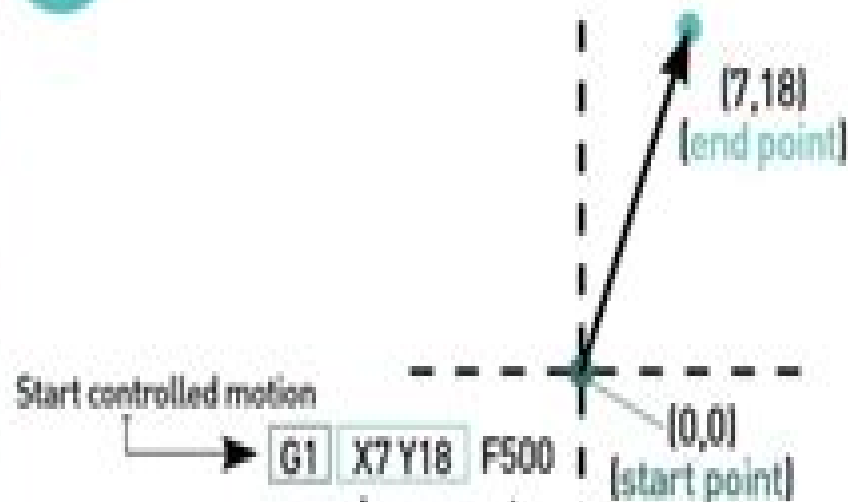


ALL G CODE OF VMC MACHINE



B G1 = Controlled motion

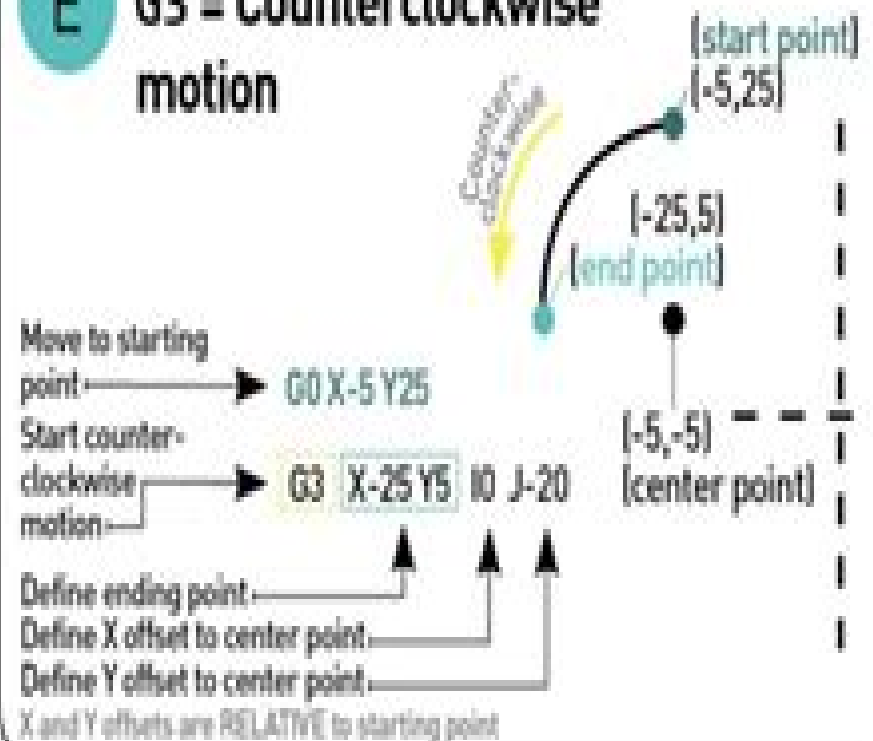


Define ending point

G1 X7 Y18 F500

min. If units = G20 then feed is in/min

E G3 = Counterclockwise motion



Move to starting point

G0 X-5 Y25

Start counter-clockwise motion

G3 X-25 Y5 I0 J-20

Define ending point

Define X offset to center point

Define Y offset to center point

X and Y offsets are RELATIVE to starting point

VMC#05

Vmc G Code

Kip Hanson



Vmc G Code:

Code of Federal Regulations, Title 14, Aeronautics and Space, PT. 1-59, Revised as of January 1, 2010 ,2010-05

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