



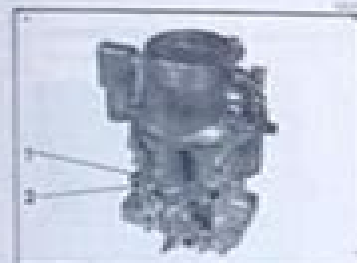
NOTE: The use of an electric instrument (200V) is essential for the following operations. This instrument is connected to the water network (see diagram of the unit).
The electric instrument has to be checked periodically according to the manual of use.
The electric instrument must operate in the following conditions:
- at a high pressure produced from 2 to 100 kg/cm² and
- under steady state in use.

14. ADJUSTING THE CLUTCH DRAG SPEED

NOTE: This adjustment must be carried out with the engine hot, and the vehicle standing on a flat horizontal surface.

1. Turn up the engine, engage first gear and leave the vehicle stationary. Check the clutch drag speed.

VEHICLES with MANUAL
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15. ADJUSTING THE IDLING SPEED

NOTE:

This adjustment must be carried out with the engine hot.

The use of a tachometer is essential.
It must be reset and set to read from 0 to 2000 r.p.m.

The reading is essential (essential) during the first 100-150 pump changes, and will then be constant.

Volvo Penta TAMD63L-A Marine Engine Workshop Service Repair Manual



16. ADJUSTING THE CLUTCH RELEASE BEARING CONTROL

NOTE: This adjustment must be carried out on the road with the engine hot.

1. If the clutch engagement time is too short, decrease the force (3) (see diagram 3) for the first 100 pump changes. Tighten the screw (2).
2. If the time is too long, increase the force (3) for the first 100 pump changes. Tighten the screw (2).
3. If the time is too long, increase the force (3) for the first 100 pump changes. Tighten the screw (2).



Volvo Penta Tamd Workshop Manual

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