



HONDA

An Official Honda Service Manual

1994 - 2006

VT250C
Magna

VT250C

8. Cylinder Heads & valves

Both front and rear cylinder camshafts were removed.

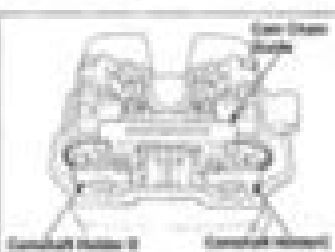
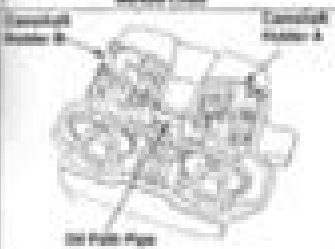
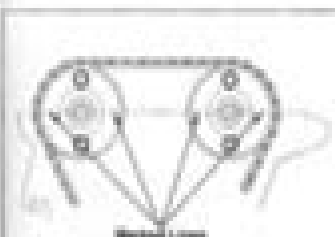


When both camshafts were removed, install the rear cylinder side first and then the front cylinder side.

Rear Cylinder side

Rotate the crankshaft to the right and align the starter clutch T1 mark with the mark on the right crankcase cover.

Apply Molybdenum solution to the crankshaft cam surface and the bearings. Install the cam sprockets to the camshafts from the crankshaft side.



Install the camshaft holders A and B and the oil pump pipe to the cylinder head and temporarily tighten the bolts.

Rotate the crankshaft to the right for one rev and align the T1 mark on a starter clutch with the mark on the right crankcase cover to have the cylinder in fully compressed position.

Set four knock pins on camshaft holders C and D to the cylinder head.

Install the camshaft holders C and D to the cylinder head.

Remove the two bolts temporarily installed bolts and install the cam chain guide.



Check the identification marks on the cam chain guides.

F: Front R: Rear

Tighten the camshaft holder bolts in 2 - 3 sequences for each opposite corner.

Torque	from 100 N·m (9.0 ft·lb)	5.4 kg·m
	from 100 N·m	2.2 kg·m
	from 100 N·m	1.2 kg·m

Vt250 Workshop Manual

Stewart W. Wilkins



Vt250 Workshop Manual:

Honda VT250F, VT250-FII, 1983 *Car graphic*, 1984 **Honda VT1100 Shadow V-twins Owners Workshop Manual** Mike Stubblefield, John Harold Haynes, 1999 Whether the reader has simple maintenance or a complete engine rebuild in mind he or she can rest assured that there is a Haynes manual for just about every popular domestic and import car truck and motorcycle By conducting complete tear downs and rebuilds the staff at Haynes Publishing has discovered all the problems owners will find when repairing or rebuilding their vehicles By documenting each process with hundreds of illustrations and step by step instructions that show the exact order of assembly Haynes manuals make every step easy to follow *Honda 250 & 350 Twins Workshop Manual* Stewart W. Wilkins, 1974 **Honda VFR750 & 700 V-fours Owners Workshop Manual** Haynes Publications, Incorporated, Jeremy Churchill, Mark Coombs, 1995 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Honda 250 & 350 Twins Workshop Workshop Manual** Stewart Wallace Wilkins, 1974 **Honda VT600 and VT750 Shadow V-twins Owners Workshop Manual** Mike Stubblefield, John Harold Haynes, 2002-08-16 **Honda VT250F Integra**, 1984* **Honda 4-555 & 350 Owners Workshop Manual** Mark Reynolds, 1974 *Volvo S40 and V50 Diesel Owner's Workshop Manual*, 07-13 Chris Randall, 2016-10 **Volvo 240 Series Service and Repair Manual** Robert Maddox, Steve Churchill, 1996 240 242 244 245 inc special limited editions Petrol 2 0 litre 1986cc 2 1 litre 2127cc 2 3 litre 2316cc OHC Does NOT cover OHV engines *Honda CX/GL 500 & 650 V-Twins Owners Workshop Manual* Jeremy Churchill, 1987 *Honda V45 Owners Workshop Manual* Rik Paul, John Harold Haynes, 1983 **Volvo 440, 460 and 480 Owners Workshop Manual** A. K. Legg, 1993 **Honda VT1100 Shadow** Max Haynes, 2010-08-01 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information **Honda ATC 70, 90, 110, 185 and 200 Owners Workshop Manual, No. M565** John Haynes, 1988-03-31 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Honda MB & MT50 Owners Workshop Manual* Jeremy Churchill, 1982-01-01 **Chinese 125 Motorcycles Service and Repair Manual** Matthew Coombs, 2010 No further information has been provided for this title **Volvo 240 Series Owners Workshop Manual** Robert Phillip Maddox, Steve Churchill, 2015-08 This Volvo 240 series owner s manual illustrated with drawings and photographs provides comprehensive advice on routine maintenance fault diagnosis and wiring using common tools **MZ 150 and 250 Owners Workshop Manual** Stewart Wallace Wilkins, 1978

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