

OIL AND FUEL INFORMATION

Using Blended Fuels

If you choose to use a blended fuel, or its use is unavoidable, follow recommended precautions:

- Always use fresh unleaded gasoline
- Use the fuel additive STA-BIL® or an equivalent
- Drain tank and run the engine dry before storing unit

Using Fuel Additives

The use of fuel additives, such as STA-BIL® Gas Stabilizer or an equivalent, will inhibit corrosion and minimize the formation of gum deposits. Using a fuel additive can keep fuel from forming harmful deposits in the carburetor for up to six (6) months. Add 0.8 oz. (23 ml.) of fuel additive per gallon of fuel according to the instructions on the container. NEVER add fuel additives directly to the unit's gas tank.



WARNING: Add fuel in a clean, well-ventilated outdoor area. Wipe up any spilled fuel immediately. Avoid creating a source of ignition for spilled fuel. Do not start the engine until fuel vapors dissipate.

FUELING THE UNIT



WARNING: Gasoline is extremely flammable. Ignited vapors may explode. Always stop the engine and allow it to cool before filling the fuel tank. Do not smoke while filling the tank. Keep sparks and open flames at a distance from the area.

1. Remove the fuel cap (Fig. 10).
2. Place the gas container's spout into the fill hole on the fuel tank (Fig. 10) and fill the tank.



NOTE: Do not overfill the tank.



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3. Wipe up any gasoline that may have spilled.
4. Reinstall the fuel cap.
5. Move the unit at least 30 ft. (9.1 m) from the fueling source and site before starting the engine.

NOTE: Dispose of the old gasoline in accordance to Federal, State and Local regulations.

STARTING AND STOPPING INSTRUCTIONS



WARNING: Operate this unit only in a well-ventilated outdoor area. Carbon monoxide exhaust fumes can be lethal in a confined area.



WARNING: Avoid accidental starting. Make sure you are in the starting position when pulling the starter rope (Fig. 13). To avoid serious injury, the operator and unit must be in a stable position while starting. Make sure that any Add-On item is installed correctly and secure before starting the unit.

STARTING INSTRUCTIONS

1. Check the oil level in the crankcase. Refer to *Checking the Oil Level*.
2. Fill the fuel tank with fresh, clean unleaded gasoline. Refer to *Fueling the Unit*.
3. Make sure the On/Off Stop Control is in the ON (I) position (Fig. 11).
4. Fully press and release the primer bulb 10 times, slowly. Some amount of fuel should be visible in the primer bulb and fuel lines (Fig. 12). If you can't see fuel in the bulb, press and release the bulb as many times as it takes before you can see fuel in it.
5. Place the choke lever in **Position 1** (Fig. 12).
6. Crouch in the starting position (Fig. 13), squeeze the throttle control, and pull the starter rope briskly 5 times.
7. Place the choke lever in **Position 2** (Fig. 14).
8. While squeezing the throttle control, pull the starter rope briskly 1 to 4 times to start the engine.
9. Keep the throttle squeezed and allow the engine to warm up for 15 to 30 seconds.
10. Place the choke lever in **Position 3** (Fig. 14). The unit is ready for use.

IF the engine does not start, go back to step 4.

IF the engine fails to start after a few attempts, place the choke lever in **Position 3** and squeeze the throttle control. Pull the starter rope briskly 3 to 5 times. The engine should start. If not, repeat.

IF WARM. If the engine is already warm, make sure the On/Off Stop control is in the ON position and start the unit with the choke lever in **Position 2**. After the unit starts, move the choke lever to **Position 3**.

STOPPING INSTRUCTIONS

1. Release your hand from the throttle control. Allow the engine to cool down by idling.
2. Put the On/Off Stop Control in the OFF (O) position.



Fig. 11



Fig. 12



Fig. 13



Fig. 14

Troy Bilt Tb415cs Owners Manual

Scott C. Dulebohn



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