

5.7.1 – Audit planning (Client)

The certification body shall have a process to ensure that audit planning is completed prior to the start of the onsite audit.

Audit planning is a very critical step in the audit process and is very important to the IATF.

- a) the client's quality management system documentation, including evidence about conformity to ISO/TS 16949 requirements and showing the linkages and interfaces to any remote support functions and/or outsourced processes.
- Process map and/or quality manual has to clearly identify the linkage to remote support location and outsourced processes or the auditor shall write a nonconformance!
- A Current Organizational Process Map will be required by the next scheduled Audit including detailed references to remote functions as well as an outsourced processes.

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Advanced Product Quality Planning D. H. Stamatis, 2018-11-12 This book defines develops and examines the foundations of the APQP Advanced Product Quality Planning methodology It explains in detail the five phases and it relates its significance to national international and customer specific standards It also includes additional information on the PPAP Production Part Approval Process Risk Warranty GD T Geometric Dimensioning and Tolerancing and the role of leadership as they apply to the continual improvement process of any organization Features Defines and explains the five stages of APQP in detail Identifies and zeroes in on the critical steps of the APQP methodology Covers the issue of risk as it is defined in the ISO 9001 IATF 16949 the pending VDA and the OEM requirements Presents the role of leadership and management in the APQP methodology Summarizes all of the change requirements of the IATF standard **The ASQ Metrology Handbook**

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