

Tableting Specification Manual

Seventh Edition

FIGURE 25. COMMON TABLET SHAPES

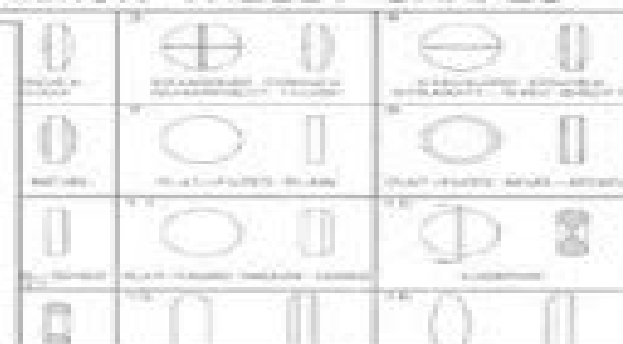
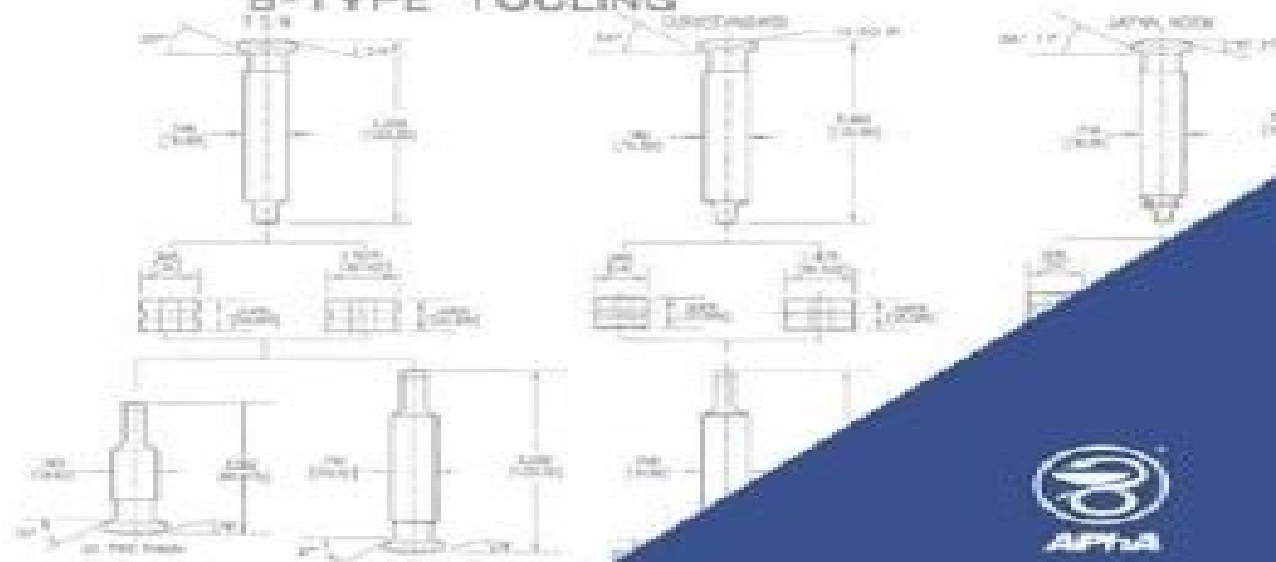


FIGURE 26. PUNCH AND DIE INSPECTION SHEET

PUNCH		DIE	
NO.	DESCRIPTION	NO.	DESCRIPTION
1	ROUND	1	ROUND
2	ROUND	2	ROUND
3	ROUND	3	ROUND
4	ROUND	4	ROUND
5	ROUND	5	ROUND
6	ROUND	6	ROUND
7	ROUND	7	ROUND
8	ROUND	8	ROUND
9	ROUND	9	ROUND
10	ROUND	10	ROUND
11	ROUND	11	ROUND
12	ROUND	12	ROUND
13	ROUND	13	ROUND
14	ROUND	14	ROUND
15	ROUND	15	ROUND
16	ROUND	16	ROUND
17	ROUND	17	ROUND
18	ROUND	18	ROUND
19	ROUND	19	ROUND
20	ROUND	20	ROUND
21	ROUND	21	ROUND
22	ROUND	22	ROUND
23	ROUND	23	ROUND
24	ROUND	24	ROUND
25	ROUND	25	ROUND
26	ROUND	26	ROUND
27	ROUND	27	ROUND
28	ROUND	28	ROUND
29	ROUND	29	ROUND
30	ROUND	30	ROUND
31	ROUND	31	ROUND
32	ROUND	32	ROUND
33	ROUND	33	ROUND
34	ROUND	34	ROUND
35	ROUND	35	ROUND
36	ROUND	36	ROUND
37	ROUND	37	ROUND
38	ROUND	38	ROUND
39	ROUND	39	ROUND
40	ROUND	40	ROUND
41	ROUND	41	ROUND
42	ROUND	42	ROUND
43	ROUND	43	ROUND
44	ROUND	44	ROUND
45	ROUND	45	ROUND
46	ROUND	46	ROUND
47	ROUND	47	ROUND
48	ROUND	48	ROUND
49	ROUND	49	ROUND
50	ROUND	50	ROUND

FIGURE 21. COMPARISON OF TSM AND INTERNATIONAL B-TYPE TOOLING



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R.R. Bowker Company



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Pharmaceutical Manufacturing Handbook Shayne Cox Gad,2008-03-17 This handbook features contributions from a team of expert authors representing the many disciplines within science engineering and technology that are involved in pharmaceutical manufacturing They provide the information and tools you need to design implement operate and troubleshoot a pharmaceutical manufacturing system The editor with more than thirty years experience working with pharmaceutical and biotechnology companies carefully reviewed all the chapters to ensure that each one is thorough accurate and clear

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