

2.3 EGR System Assembly Overview

1 • Bracket

- ② For the bypass flap

2 • Bolt, 20 Nm

3 • Bolt, 8 Nm

4 • Intake Manifold

- ② With the intake flap installed

5 • Gasket

- ② Always replace

6 • Exhaust Gas Recirculation (EGR) Vacuum Regulator Solenoid Valve With Gasket

- ② Replacing and installing, refer to

• **7.1 EGR Vacuum Regulator Solenoid Valve**, page 157

7 • Bolt, 10 Nm

8 • Gasket

- ② Always replace

9 • Connecting Pipe

10 • Cooler

- ② For the Exhaust Gas Recirculation (EGR) system

- ② Replacing, refer to

• **7.1 Exhaust Gas and EGR Cooler**, page 157

11 • Exhaust Manifold/Turbocharger

12 • Gasket

- ② Always replace

13 • Nut, 20 Nm

- ② Always replace

14 • Connecting Pipe

15 • Gasket

- ② Always replace

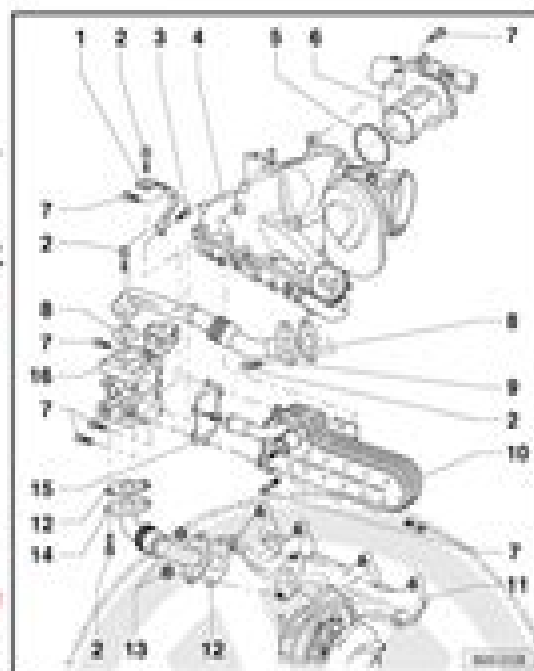
16 • Bypass Flap

- ② Guides the exhaust gas via activating through the EGR cooler switch-over valve into the EGR cooler
- ② Vacuum diaphragm connection diagram: Refer to

• **7.1 Vacuum lines Connection Diagram**, page 155

- ② Connecting, refer to

• **7.1 Exhaust Gas and EGR Cooler**, page 155



3 Specifications

• **7.1 Fastener Tightening Specifications**, page 159

3.1 Fastener Tightening Specifications

Component	Fastener Size	Nm
Bypass Flap Bracket to Bypass Flap Rear Bolt	-	5
Bypass Flap Bracket to Intake Manifold Bolt	-	10
Bypass Flap to Exhaust Gas Recirculation Cooler Bolt	-	10
Connecting Pipe to Bypass Flap Bolt	-	20
Connecting Pipe to Intake Manifold Bolt	-	20
Connecting Pipe to Turbocharger/Exhaust Manifold Nut ¹	-	22
Coolant Drain Nut	-	40
Exhaust Gas Recirculation Cooler to Bypass Flap Bolt	-	10
Exhaust Gas Recirculation Cooler to Intake Manifold Bolt	-	10
Exhaust Gas Recirculation Vacuum Regulator Solenoid Valve to Intake Manifold Bolt	-	10
From Exhaust Pipe with Catalytic Converter to Turbocharger/Exhaust Manifold Nut ¹	-	25
Suspended Mount to Subframe Bolt ¹	-	25
Suspended Mount to Tunnel Bridge Bolt	-	25
Suspended Mount to Underbody Bolt	-	25
Tunnel Bridge to Underbody Nut	-	25

¹ Always replace

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**Richard Van Basshuysen, Fred
Schaefer, TechTrans**



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Internal Combustion Engine Handbook Richard Van Basshuysen, Fred Schaefer, TechTrans, 2016-03-07 More than 120 authors from science and industry have documented this essential resource for students practitioners and professionals Comprehensively covering the development of the internal combustion engine ICE the information presented captures expert knowledge and serves as an essential resource that illustrates the latest level of knowledge about engine development Particular attention is paid toward the most up to date theory and practice addressing thermodynamic principles engine components fuels and emissions Details and data cover classification and characteristics of reciprocating engines along with fundamentals about diesel and spark ignition internal combustion engines including insightful perspectives about the history components and complexities of the present day and future IC engines Chapter highlights include Classification of reciprocating engines Friction and Lubrication Power efficiency fuel consumption Sensors actuators and electronics Cooling and emissions Hybrid drive systems Nearly 1 800 illustrations and more than 1 300 bibliographic references provide added value to this extensive study Although a large number of technical books deal with certain aspects of the internal combustion engine there has been no publication until now that covers all of the major aspects of diesel and SI engines Dr Ing E h Richard van Basshuysen and Professor Dr Ing Fred Schaefer the editors *Internal Combustion Engines Handbook Basics Components Systems and Perspectives* Fuel Cell Technology Handbook Gregor Hoogers, 2002-09-27 Fuel cell systems have now reached a degree of technological maturity and appear destined to form the cornerstone of future energy technologies But the rapid advances in fuel cell system development have left current information available only in scattered journals and Internet sites The even faster race toward fuel cell commercialization further *Handbook of Human Factors and Ergonomics* Gavriel Salvendy, 2012-05-24 The fourth edition of the *Handbook of Human Factors and Ergonomics* has been completely revised and updated This includes all existing third edition chapters plus new chapters written to cover new areas These include the following subjects Managing low back disorder risk in the workplace Online interactivity Neuroergonomics Office ergonomics Social networking HF E in motor vehicle transportation User requirements Human factors and ergonomics in aviation Human factors in ambient intelligent environments As with the earlier editions the main purpose of this handbook is to serve the needs of the human factors and ergonomics researchers practitioners and graduate students Each chapter has a strong theory and scientific base but is heavily focused on real world applications As such a significant number of case studies examples figures and tables are included to aid in the understanding and application of the material covered **Am I Cactus?** Peter Vale, Six year old Erica is found unconscious under the road bridge at Rocky Crossing Victim of a brutal perverted assault she is rushed to hospital by helicopter and placed on life support With terrible injuries she is not expected to survive The little girl's father has been arrested The surrounding rural community is devastated and very angry However there is an unforeseen outcome to what really happened This story is about Erica's five

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investors assess current fuel cell commercialization activities and future prospects Crucially it also gives top executive policymakers and company presidents detailed policy recommendations on what should be done to successfully commercialize fuel cell technologies Provides a clear and unbiased picture of current fuel cell research programs Outlines future research needs Offers concrete policy recommendations

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Hertenstein,2019-08-16 This book uses the examples of local supply firms in China and Brazil and their connections to the global automotive industry to explore the nature of current global value chains It argues that lead firms make use of product architecture to globalize their procurement and supply chain management and that they effectively restructure the global supply base by internationalizing the most capable supply firms thereby creating oligopolies controlled by the lead firm The book goes on to contend that some firms have gained such powerful positions that they have gained a degree of control over other firms without the necessity of ownership altering the mechanics of governance Also it shows how although some supply firms from emerging markets have utilized their business ties with western assembly firms to upgrade themselves within the global value chain most are squeezed out through increased global competition Overall the book makes a major new contribution to the economic theory of governance

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15. *DOOMSDAY PARADISE C2 MOMO*, Lam Tam Tuu had an extremely strong feeling of insecurity She found it difficult to express her feelings right now only

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Fuel Cell Powered Vehicles Daniel J Holt, 2003-02-14 This report reviews concepts behind fuel cell technology describes the improvements and vehicles that have been developed since 2001 as the technology has been refined and examines the issue of what fuel should be used and the necessary refueling infrastructure Chapters include The Fuel Cell Vehicles The Race Is On Refueling Infrastructure The Future and more

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