



## **SERVICE MANUAL MODEL 590**

The Service Manual is divided into major sections which are listed on the right side of this page. Quick reference to these sections can be made by placing the right thumb on the arrow of the desired section, bending the book back, and thumbing the pages to the corresponding tab.

### **FOREWORD**

The service and repair information contained in this manual covers the lift trucks being currently produced and sold by the Towmotor Corporation. In many instances you will find recommendations for use of new improved parts when replacement is necessary. These are included so that you may derive all the benefits that are incorporated in the newer lift trucks.

In making parts replacements, be sure to use genuine Towmotor Repair Parts. Use of substitute parts results in lower operating efficiency of the lift truck.

**SERVICE DEPARTMENT  
TOWMOTOR CORPORATION**

**GENERAL INFORMATION  
AND LUBRICATION**

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**EXHAUST SYSTEM**

**COOLING SYSTEM**

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**STEERING AXLE**

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**BRAKES**

**TOWMOSTATIC DRIVE  
HYDRAULIC SYSTEM**

**LIFT AND TILT  
HYDRAULIC SYSTEM**

**OUTRIGGER  
HYDRAULIC SYSTEM**

# Towmotor Forklift Service Manual

**Jiyuan Zhang**



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