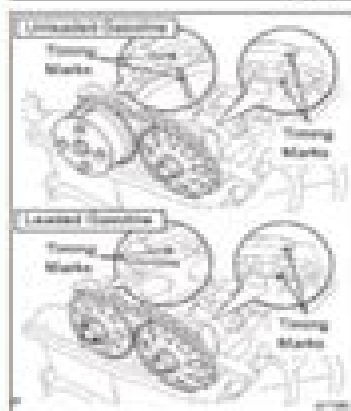


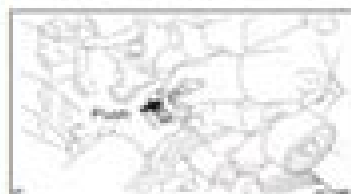
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ENGINE MECHANICAL - CAMSHAFT (VALVE)



- (b) Check that each timing mark of the camshaft timing gear is aligned with each timing mark located on the No. 1 and No. 2 bearing caps as shown in the illustration. If not, turn the crankshaft 1 revolution (360°) and align the marks as above.



8. REMOVE CHAIN TENSIONER ASSY NO.1

- (a) Remove the 2 nuts, then remove the chain tensioner. It is gasketed.
NOTICE:
Do not turn the crankshaft.



9. REMOVE NO.2 CAM

- (a) Hold the No. 2 camshaft with a screwdriver on the hexagonal side.
NOTICE:
Be careful not to scratch the cylinder head and valve lifter with the camshaft.



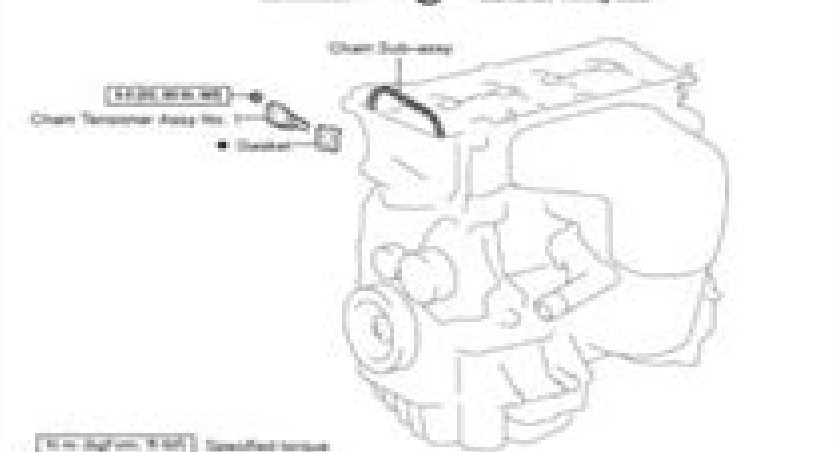
- (b) Using several steps, loosen and remove the 10 camshaft bearing cap bolts uniformly in the sequence shown in the illustration.
(c) Remove the 5 camshaft bearing caps.

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15 N·m (11 ft·lb) Specified torque
• Non-removable part

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Kaisha**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the Toyota company name.

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