

General

Manufacturer	TOYOTA		
Model/Year	3L	8/1988 -	
L/CID)	2,779cc DIESEL	No. of Cylinders	4
Bore & Stroke	96.0mm X 96.0mm		
Firing Order	1 - 3 - 4 - 2		
Compression Ratio	22.3 : 1	Idle Speed	700 rpm
Comp. Pressure @ RPM	3.2 MPa @ 250 rpm	2.0 MPa min.	<490 kPa diff.
Oil Pressure	29 kPa min at idle	Oil Capacity & Grade	6.5 ltr dry CC-CD
Injection Timing	Dial indicator and plunger stroke.		

Block

Bore Diameter Standard	96.000 - 96.030 mm
Maximum Overbore	1.00 mm
Liner Flange Height & Fit	N/A Repair sleeves are available.
Crankshaft Housing Bore	66.000 - 66.020 mm
Camshaft Housing Bore	No. 1: 38.015 - 38.027 mm Nos. 2 - 5: 31.015 - 31.027 mm
Block Deck Height	0.20 mm warp limit

Pistons & Rings

Piston to Bore Clearance	0.05 - 0.07 mm @ 56.27 - 56.33 mm from crown.
Piston Protrusion	0.68 - 0.97 mm (Graded head gaskets - refer notes.)
Gudgeon Pin Diameter	29.000 - 29.012 mm
Gudgeon Pin Clearance	0.004 - 0.012 mm Limit: 0.05 mm
Ring Equipment	Top: 2.0 mm (1/8"), 2 nd : 2.0 mm; Oil: 4.0 mm.
Piston Ring End Gap	Top: 0.35 - 0.65 mm; 2 nd : 0.30 - 0.60 mm; Oil: 0.20 - 0.50 mm.

Timing Belt

Timing Belt	1.500 mm
Timing Belt Width	25.00 mm
Timing Belt Thickness	2.00 mm
Timing Belt Material	Steel
Timing Belt Tension	10.00 N
Timing Belt Lubrication	Oil
Timing Belt Replacement	Every 100,000 km or 10 years

Oil

Oil Grade	SAE 15W-40
Oil Capacity	6.5 ltr
Oil Change Interval	10,000 km or 12 months
Oil Filter	Wix 54

Toyota 3l Engine Specifications

SA Dillow



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