

SCVT Main Exam - March, 2018
SEMESTER - I
WELDER
(Theory)

Time : 03 Hrs.

Max. Marks : 150

1. वायुमण्डल की हवा में ऑक्सीजन का आवरण होता है -
 (A) 25%
 (B) 20.93%
 (C) 15.6%
 (D) 18.7%
2. स्टील रल धातु का बनाया जाता है -
 (A) माइल्ड स्टील
 (B) फोर्ज स्टील
 (C) कार्बन स्टील
 (D) स्टेनलेस स्टील/मिश्र स्टील
3. TIG वेल्डिंग में इलेक्ट्रिक प्रयोग किया जाता है।
 (A) कार्बन
 (B) टंगस्टन
 (C) गैटल
 (D) उपरोक्त सभी
4. वेल्ड के परीक्षण की गहराई को कहते हैं।
 (A) वेल्ड डीप्थ
 (B) पेनेट्रेशन
 (C) रूट डीप्थ
 (D) लाजलेन्स
5. सोल्डर का गलनांक कम करने के लिए धातु मिलाई जाती है -
 (A) टिन
 (B) बिस्मथ
 (C) जेड
 (D) सिल्वर
6. ओह्म के सिद्धान्त के अनुसार -
 (A) $R = V / I$
 (B) $R = T/V$
 (C) $R = V \times I$
 (D) उपरोक्त कोई नहीं
7. जम्मा ऊर्जा को विद्युत ऊर्जा में बदलने का सूत्र है।
 (A) $H = PRT$
 (B) $H = VRT$
 (C) $H = IRT$
 (D) $H = RI/I$
8. ग्राहल फ्लेम के दहन का अनुपाती है -
 (A) 1 : 3
 (B) 2 : 3
 (C) 1 : 2
 (D) 1 : 1
9. एक इंच मिमी होते हैं।
 (A) 10.0 मिमी.
 (B) 25.4 मिमी.
 (C) 25.0 मिमी.
 (D) 2.54 मिमी.
10. टार्च को बन्द करते समय पहले किस गैस के वाल्व को बन्द करते -
 (A) ऑक्सीजन
 (B) दोनों एक साथ
 (C) एसीटिलीन
 (D) इच्छानुसार किसी को भी
11. माइल्ड स्टील का ज्वलनांक होता है।
 (A) 1500 °C
 (B) 1400 °C
 (C) 1360 °C
 (D) 1300 °C
12. आर्क वेल्डिंग में विद्युत धारा प्रयोग की जाती है -
 (A) DC
 (B) DC & AC
 (C) AC
 (D) उपरोक्त में से कोई नहीं

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