

TORQUE SPECIFICATIONS**TORQUE CHART 5.7L ENGINE**

DESCRIPTION	N-m	Ft. Lbs.	In. Lbs.
Block Pipe Plugs			
(1/4 – 18 NPT) Oil gallery Plug	20	15	—
(1/4 – 18 NPT) Coolant Drain Plug	34	25	—
(3/8 NPT)	27	20	—
Camshaft Phaser Bolt	98	72	—
Camshaft Tensioner Plate Bolts	28	21	—
Coil to Cylinder Head Cover Bolts	7	-	62
Timing Chain Case Cover Bolts	28	21	—
Lifting Stud	55	41	—
Connecting Rod Cap Bolts	21 plus 90° Turn	15 plus 90° Turn	—
Main Bearing Cap Bolts	(Refer to 09 - Engine/Engine Block/CRANKSHAFT - Installation)		
Cylinder Head Bolts	(Refer to 09 - Engine/Cylinder Head - Installation)		
Cylinder Head Cover Bolts	8	—	71
Exhaust Manifold-to-Cylinder Head	25	18	—

DESCRIPTION	N-m	Ft. Lbs.	In. Lbs.
Flexplate-to-Crankshaft Bolts	95	70	—
Front Engine Mount Bracket to Block	61	45	—
Flywheel-to-Crankshaft Bolts	75	55	—
Front Insulator Through Bolt/Nut	95	70	—
Through Bolt/Nut (4WD)	102	75	—
Stud Nut (4WD)	41	30	—
Front Insulator-to-Block Bolts (2WD)	61	45	—
Intake Manifold Bolts	(Refer to 09 - Engine/Manifolds/MANIFOLD, Intake - Installation)		
Lifter Guide Holder	12	9	—
Oil Pan Bolts	12	9	—
Oil Dipstick Tube	12	9	—
Oil Filter Adapter	12	9	—
Oil Pan Drain Plug	34	25	—
Oil Pump Attaching Bolts	28	21	—
Oil Pump Pickup Tube Bolt/Nut	28	21	—
Rear Seal Retainer Attaching Bolts	15	11	—
Rear Insulator-to-Bracket Bolt	68	50	—

Toyota 3l Engine Torque Specs

**Toyota Jidōsha Hanbai Kabushiki
Kaisha. Export-Technical Dept**



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