

Project	Phase	Contract	Organization 9191 Field Operations	Draw
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Compliance Verification

☐ Compliance with initial job-ready

PTO 319: Reinforced Concrete Observation

☐ Shop-applied primer and galvanizing intact and without

LIST OF INCLUDED INSPECTION FORMS FOR WELDING

METALS

- Metal Decking
- Metal Railings
- Metal Stairs
- Structural Steel Framing

HVAC

- Air Outlets and Inlets
- Air Terminal Units
- Breechings/Chimneys// and Stacks
- Central Cooling Equipment
- Commissioning of HVAC
- Cooling Towers
- Facility Fuel-Oil Piping
- Facility Fuel-Storage Tanks
- Facility Natural-Gas Piping
- Furnaces
- Heating Boilers
- HVAC Air Cleaning Devices
- HVAC Ducts and Casings
- HVAC Fans
- HVAC Insulation
- HVAC Piping and Pumps
- HVAC Water Treatment
- Indoor Central-Station Air-Handling Units
- Instrumentation and Control for HVAC
- Refrigerant Piping
- Testing// Adjusting// and Balancing for HVAC

PLUMBING

- Electric Domestic Water Heaters
- Facility Potable-Water Storage Tanks
- Facility Sanitary Sewerage
- Facility Storm Drainage
- Facility Water Distribution
- Fuel-Fired Domestic Water Heaters
- Plumbing Fixtures
- Plumbing Insulation

called to prevent water traps with
ings **2581**

is fully and evenly supported **2582**

washers, and nuts tight and clean of

is continuous, even, clean, and free of blow
ularities **2584**

are and welds primed with paint of the
e shop coat **2585**

nal members approved by ENGINEER

ng evenly applied and without gaps **2587**

free of twist, bow, buckle, or other
ity **2588**

installed plumb, level, and true to line **2589**

Shut-off

Date: _____	
Inspector Name: _____	
Date: _____	
Inspector Name: _____	
Major problem: By 7 days	Minor problem: By 30 days
Major problem: By 7 days	Minor problem: By 30 days

Welding Shop Qc Manual Template

Katrin Zwirglmaier



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Precision Forming Technology of Large Superalloy Castings for Aircraft Engines Baode Sun,Jun Wang, Da Shu,2021-02-06 This book describes systematically the theory and technology of the precision forming of large complex and thin walled superalloy castings for aircraft engines covering all the important basic aspects of the manufacturing process including process design wax pattern ceramic molds casting and solidification heat treatment repair casting and dimension precision control The correlation of casting defects structural characteristics and performance of castings is revealed through a range of tests It also discusses the latest technologies and advances in this field such as imaging the solidification process by means of synchrotron radiography 3D computerized tomography and reconstruction of microporosity defects analysis and diagnosis of error sources for dimension over tolerance and adjusted pressure casting technology which are of particular interest Providing essential insights the book offers a valuable guide to the design and manufacture of superalloy casting parts for aircraft engines

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