

Type	AWS Class	Current Type	Welding Position	Weld Results
Mild Steel	E6010	DCR	F, V, OH, H	Fast freeze, deep penetrating, flat beads, all- purpose welding
	E6011	DCR, AC	F, V, OH, H	
	E6012	DCS, AC	F, V, OH, H	Fill-freeze, low penetration, for poor fit-up, good bead contour, minimum spatter
	E6013	DCR, DCS, AC	F, V, OH, H	
	E6014	DCS, AC	F, V, OH, H	
	E6020	DCR, DCS, AC	F, H	Fast-fill, high deposition, deep groove welds, single pass
	E6024	DCR, DCS, AC	F, H	
	E6027	DCR, DCS, AC	F, H	Iron powder, high deposition, deep penetration
	S7014	DCR, DCS, AC	F, V, OH, H	Iron powder, low penetration, high speed
	E7024	DCR, DCS, AC	F, H	Iron powder, high deposition, single and multiple pass
Low Hydrogen	E6015	DCR	F, V, OH, H	Welding of high-sulphur and high-carbon steels that tend to develop porosity and crack under weld deposit
	E6016	DCR, AC	F, V, OH, H	
	E6018	DCR, AC	F, V, OH, H	
	E7016	DCR, AC	F, V, OH, H	
	E7018	DCR, AC	F, V, OH, H	
	E7028	DCR, AC	F, H	
Stainless Steel	E308-15,16	DC, AC	F, V, OH, H	Welding stainless steel 301, 302, 303 304, 308
	E309-15,16	DC, AC	F, V, OH, H	Welding 309 alloy at elevated temperature application and dissimilar metals
	E310-15,16	DC, AC	F, V, OH, H	Welding type 310 and 314 stainless steel where high corrosion and elevated temperatures are required
	E316-15,16	DC, AC	F, V, OH, H	Welding type 316 stainless steel and welds of highest quality. Contains less carbon to minimize carbon transfer in the weld. Type 316 reduces pitting corrosion
	E347-15,16	DC, AC	F, V, OH, H	For welding all grades of stainless steels
Low Alloy	E7011-A1	DCR, AC	F, V, OH, H	For welding carbon moly steels
	E7020-A1	DCR, DCS, AC	F 2	
	E8018-C3	DCR, AC	F, V, OH, H	For low alloy, high-tensile strength
	E10013-G	DCS, AC	F, V, OH, H	For low alloy, high-tensile steels
DCR – Direct Current Reverse Polarity DCS – Direct Current Straight Polarity			AC – Alternating Current F – flat, V-vertical, OH – overhead, H-horizontal	

Welding Rod Guide

Richard Finch



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Welder's Handbook Richard Finch, 2007-02-21 A newly updated state of the art guide to MIG and TIG arc welding technology Written by a noted authority in the field this revised edition of HP's bestselling automotive book for over 20 years is a detailed instructional manual on the theory technique equipment and proper procedures of metal inert gas MIG and tungsten inert gas TIG welding

Performance Welding Handbook Richard Finch, 2005

Welding Handbook American Welding Society, 1978

The Welding Encyclopedia, 1928

Handbook of Plastics Joining PDL Staff, 2008-10-23 A hands on guide to choosing and using old and new technologies for joining plastics and elastomers Includes detailed discussions of over 25 techniques used to join plastics to themselves and to other materials Advantages and disadvantages of each technique along with detailed discussions of applications are presented A second section is organized by material and provides details of using different processes with over 50 generic families of plastics and how different techniques and operating parameters affect weld strength and other criteria This book is an excellent reference and an invaluable resource for novice and expert alike in determining the best joining technique for their application and providing guidance in how to design and prepare for production

[Companion Guide to the ASME Boiler & Pressure Vessel Code](#) K. R. Rao, 2006 This is Volume 1 of the fully revised second edition Organized to provide the technical professional with ready access to practical solutions this revised three volume 2 100 page second edition brings to life essential ASME Codes with authoritative commentary examples explanatory text tables graphics references and annotated bibliographic notes This new edition has been fully updated to the current 2004 Code except where specifically noted in the text Gaining insights from the 78 contributors with professional expertise in the full range of pressure vessel and piping technologies you find answers to your questions concerning the twelve sections of the ASME Boiler and Pressure Vessel Code as well as the B31 1 and B31 3 Piping Codes In addition you find useful examinations of special topics including rules for accreditation and certification perspective on cyclic impact and dynamic loads functionality and operability criteria fluids pipe vibration stress intensification factors stress indices and flexibility factors code design and evaluation for cyclic loading and bolted flange joints and connections

Welding Engineer, 1928

DCAA Contract Audit Manual United States. Defense Contract Audit Agency, 1992-07

Official Gazette of the United States Patent Office United States. Patent Office, 1963

Handbook of Plastics Joining Michael J. Troughton, 2008-10-17 The new edition of this bestselling reference provides fully updated and detailed descriptions of plastics joining processes plus an extensive compilation of data on joining specific materials The volume is divided into two main parts processes and materials The processing section has 18 chapters each explaining a different joining technique The materials section has joining information for 25 generic polymer families Both sections contain data organized according to the joining methods used for that material A significant and extensive update from experts at The Welding Institute A systematic approach to discussing each joining method including process advantages

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