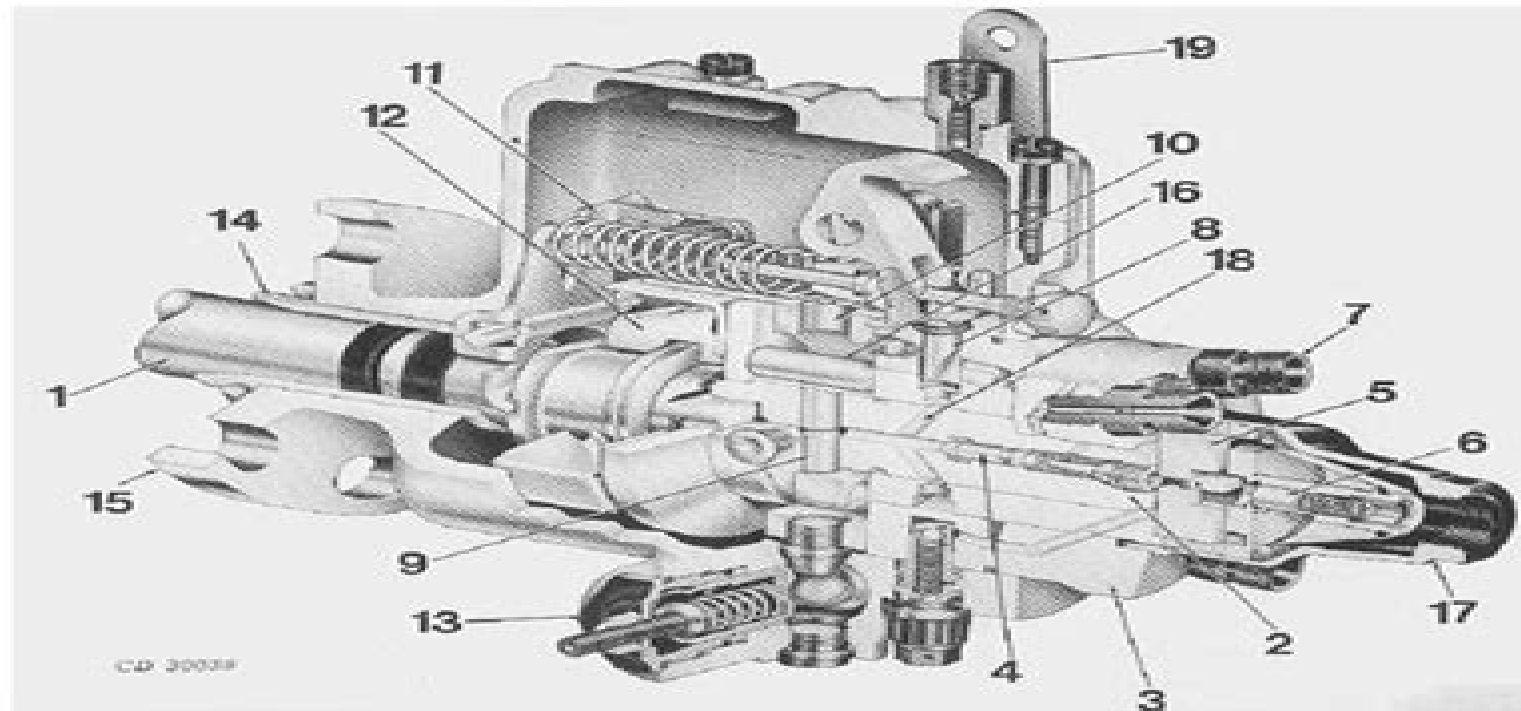


STANADYNE Fuel Injection Pump (DB2/DB4) - Operation

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Stanadyne Fuel Injection Pump (DB2/DB4)

- | | | | |
|---------------------|----------------------|------------------------|------------------------|
| 1—Drive shaft | 6—Pressure regulator | 11—Governor | 16—Rollers |
| 2—Distributor rotor | 7—Discharge fitting | 12—Governor weights | 17—Transfer pump inlet |
| 3—Hydraulic head | 8—Metering valve | 13—Automatic advance | 18—Inlet passages |
| 4—Delivery valve | 9—Pumping plungers | 14—Drive shaft bushing | 19—Throttle lever |
| 5—Transfer pump | 10—Internal cam ring | | |

The main rotating components are the drive shaft (1), distributor rotor (2), transfer pump (5) and governor (11).

The drive shaft engages the distributor rotor in the hydraulic head (3). The drive end of the rotor incorporates the transfer pump.

The plungers (9) are actuated towards each other simultaneously by an internal cam ring (10) via rollers (16) and shoes which are carried in slots at the drive

end of rotor. The number of cam lobes normally equals the number of engine cylinders.

The transfer pump at the rear of the rotor is of a positive displacement vane type and is enclosed in the end caps. These end caps also house transfer pump inlet (17), fuel strainer and pressure regulator (6). Transfer pump pressure is automatically compensated for changes in viscosity due to temperature and variations in fuel grade.

Continued on next page

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