

Tolerancer maskinbearbejdede komponenter iht EN/ISO 2768 – Klasse m (Middel)
 (Benyttes til følgende processer.: CNC Bearbejdning, opkortning, boring, gevindskæring, laserskæring)

LINEAR DIMENSIONS

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	± 0.05	± 0.1	± 0.2	-
over 3 up to 6	± 0.05	± 0.1	± 0.3	± 0.5
over 6 up to 30	± 0.1	± 0.2	± 0.5	± 1.0
over 30 up to 120	± 0.15	± 0.3	± 0.8	± 1.5
over 120 up to 400	± 0.3	± 0.5	± 1.2	± 2.5
over 400 up to 1000	± 0.3	± 0.8	± 2.0	± 4.0
over 1000 up to 2000	± 0.5	± 1.2	± 3.0	± 6.0
over 2000 up to 4000	-	± 2.0	± 4.0	± 8.0

EXTERNAL RADIUS AND CHAMFER HEIGHTS

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	± 0.2	± 0.3	± 0.4	± 0.4
over 3 up to 6	± 0.5	± 0.5	± 1.0	± 1.0
over 6	± 1.0	± 1.0	± 2.0	± 2.0

ANGULAR DIMENSIONS

Permissible deviations in degrees and minutes for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
up to 10	$\pm 1^\circ$	$\pm 1^\circ$	$\pm 1^\circ 30'$	$\pm 3^\circ$
over 10 up to 50	$\pm 0^\circ 30'$	$\pm 0^\circ 30'$	$\pm 1^\circ$	$\pm 2^\circ$
over 50 up to 120	$\pm 0^\circ 30'$	$\pm 0^\circ 30'$	$\pm 0^\circ 30'$	$\pm 1^\circ$
over 120 up to 400	$\pm 0^\circ 10'$	$\pm 0^\circ 10'$	$\pm 0^\circ 15'$	$\pm 0^\circ 30'$

Tolerancer koldformet komponenter og svejste konstruktioner iht. EN/ISO 13920 - Klasse B
 (Benyttes til følgende processer.: Rør- profil bukning & valsning, trådbukning, pladebearbejdning og svejsning)

Table 1: Tolerances for linear dimensions

Tolerance class	Range of nominal sizes, L, in mm										
	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1 000	Over 1 000 up to 2 000	Over 2 000 up to 4 000	Over 4 000 up to 6 000	Over 6 000 up to 12 000	Over 12 000 up to 16 000	Over 16 000 up to 20 000	Over 20 000
	Tolerances, t, in mm										
A		± 1	± 1	± 2	± 3	± 4	± 5	± 6	± 7	± 8	± 9
B	± 1	± 2	± 2	± 3	± 4	± 6	± 6	± 10	± 12	± 14	± 16
C		± 3	± 4	± 6	± 8	± 11	± 14	± 18	± 21	± 24	± 27
D		± 4	± 7	± 9	± 12	± 16	± 21	± 27	± 32	± 36	± 40

Table 2: Tolerances for angular dimensions

Tolerance class	Range of nominal sizes, L, in mm (length or shorter leg)		
	Up to 400	Over 400 up to 1000	Over 1000
	Tolerances, $\Delta\alpha$, (in degrees and minutes)		
A	± 20	± 15	± 10
B	± 45	± 30	± 20
C	$\pm 1^\circ$	± 45	± 30
D	$\pm 1^\circ 30'$	$\pm 1^\circ 15'$	$\pm 1^\circ$

Welding Tolerance 13920

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Dimensions for Lengths and Angles. Shape and Position British Standards Institute Staff,1997-01 Welding Structures Dimensions Dimensional tolerances Angular tolerances Angles geometry Length Shape Engineering drawings Tolerances measurement Flatness measurement Straightness measurement *Flexible Automation and Intelligent Manufacturing: The Human-Data-Technology Nexus* Kyoung-Yun Kim,Leslie Monplaisir,Jeremy Rickli,2023-02-03 This book gathers the second volume of the proceedings of the 31st edition of the International Conference on Flexible Automation and Intelligent Manufacturing FAIM 2022 held on June 19 23 2022 in Detroit Michigan USA Covering four thematic areas including Manufacturing Processes Machine Tools Manufacturing Systems and Enabling Technologies it highlights advances in micro and nanoscales processes additive manufacturing artificial intelligence and robotic applications human robot collaboration as well as quality control supply chain industrial monitoring and management strategies It also discusses important issues related to sustainability waste management and remanufacturing All in all this book provides academicians engineers and professionals with extensive information on both scientific and industrial advances in the converging fields of manufacturing production and automation *Applied Metrology for Manufacturing Engineering* Ammar Grous,2013-03-04 Applied

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