

**See Illustration 1** the cover is stuck, do not work between the cover and dashboard housing using a screwdriver. Firmly push the cover sideways to free it. Remove the panel. If it shows signs of damage or distortion it must be replaced.

### Refitting

6 Check for refitting: examine the inside of the cover for a build-up of oil sludge or any other contamination, and if necessary clean the cover with care with a water based solvent. Examine the condition of the transverse ventilation filter inside the dashboard cover and clean or as described for the inside of the cover. If sludge is evident it is better, the filter can be removed from the cover, after removing the securing bolts. Dry the cover thoroughly before refitting.

7 Wipe the cover clean and dry and seal the gasket to the lower mould that will fit the cover to the dashboard housing, ensuring the gasket remains correctly seated **(see Illustration 2)**.

8 Fit the retaining bolts, ensuring all relevant specifications are correctly performed, and tighten them to the specified torque setting in a diagonal sequence.

9 Reconnect the location hoses correctly to the dashboard cover and exit the car and cover before departure.

### 5 Crankshaft pulley - removal and refitting

**Note:** A new pulley retaining bolt will be required on refitting.

### Removal

1 Firmly secure the handbrake, then park on the level of the car and ensure it is secure on its stands (see Jacking and vehicle support). Remove the right-hand wheelcover.

2 Remove the timing drivebelt as described in Chapter 1. First to remove, mark the direction of rotation on the belt to ensure the belt is refitted the same way round.

3 Remove the crankshaft pulley retaining bolt. To prevent crankshaft rotation on manual transmission models, have an assistant secure



4.2 Removing the crankshaft cover from the engine

top gear and apply the parking brake. The automatic transmission models prevent rotation by removing one of the output shafts. Remove timing belts, and holding the driveplate in the transmission housing using a hold bar, remove the timing belt. If the engine is removed from the vehicle it will be necessary to use the transmission support (see Section 10).

4 Unscrew the retaining bolt and washer and remove the crankshaft pulley from the rear of the crankshaft, taking care not to damage the crankshaft cover.

### Refitting

5 Refit the crankshaft pulley, aligning the pulley cut-out with the timing notch on the timing belt sprocket, then fit the washer and new retaining bolt **(see Illustration 3)**.

6 Tighten the crankshaft pulley retaining bolt to the specified torque. Ensure refitting from angle to angle. Tighten in a clockwise direction. Stage 1 angle, using a socket and extension bar, with freely through the specified Stage 2 angle. It is recommended that an angle measuring gauge is used during the final stage of the tightening to ensure accurate **(see Illustration 4)**. If a gauge is not available, use white spirit to make alignment marks between the bolt head and pulley prior to tightening. The marks can then be used to check that the bolt has been rotated through the correct angle.

7 If necessary, remove the hold bar securing the driveplate in the transmission housing



4.3 Ensure the gasket is correctly located in the crankshaft cover recess (removed)

then the timing driveplate as described in Chapter 1 using the hold bar prior to attempt to secure the bolt a final time using ang adjust.

8 Refit the modified then lower the car to the ground and tighten the other bolts to the specified torque.

### 6 Timing belt covers - removal and refitting

#### Upper cover

##### Removal

1 Remove the oil cooler housing as described in Chapter 10.

2 Undo the retaining bolts then undo the timing belt upper cover and remove it from the engine **(see Illustration 5)**.

##### Refitting

3 Refitting is the reverse of removal. Tighten the cover retaining bolts to the specified torque.

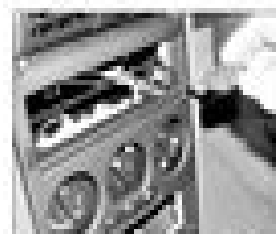
#### Lower cover

##### Removal

4 Remove the crankshaft pulley (see Section 5).

5 With reference to Chapter 10, remove the alternator (alternator bracket removed).

6 Remove the upper cover (see paragraphs 1 and 2) then undo the retaining screws and



5.1 Removing the heater controls from the rear of the dashboard panel

draw them from the rearward panel. If necessary, undo the screws and remove the multi-function display unit from the panel **(see Illustration 6)**.

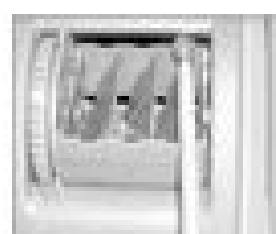
7 Remove the light switch located on the



5.2a ... undo the heater retaining screws using sockets from the panel ...



5.2b ... undo the heater retaining screws using sockets from the panel ...



5.2c ... undo the heater retaining screws using sockets from the panel ...



5.3 Undo the heater retaining screws ...

draw them from the rearward panel. If necessary, undo the screws and remove the multi-function display unit from the panel **(see Illustration 6)**.



5.4a ... undo the heater retaining screws using sockets from the panel ...



5.4b ... undo the heater retaining screws using sockets from the panel ...

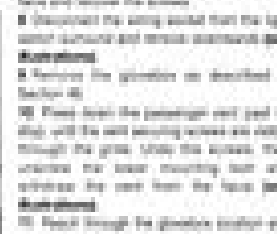


5.4c ... undo the heater retaining screws using sockets from the panel ...



5.5 Undo the heater retaining screws ...

draw them from the rearward panel. If necessary, undo the screws and remove the multi-function display unit from the panel **(see Illustration 6)**.



5.6a ... undo the heater retaining screws using sockets from the panel ...



5.6b ... undo the heater retaining screws using sockets from the panel ...



5.6c ... undo the heater retaining screws using sockets from the panel ...



4.1 Refit the crankshaft pulley aligning the cut-out with the timing notch on the crankshaft sprocket (removed)



4.4 Fit the new retaining bolt and tighten it as described in the text



4.5 Timing belt upper cover retaining bolts (removed)

# Vauxhall Astra 1998 Owners Manual

**Raffaela Di Napoli**



## **Vauxhall Astra 1998 Owners Manual:**

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